

## Insights into Amino Acid Requirements for Dairy Cattle. Where to Next?


Michelle Aguilar  
Graduate Student  
Virginia Tech Dept. of Dairy Science

Department of Dairy Science at Virginia Tech  
dasc.vt.edu






*“Agriculture in the 21st century faces multiple challenges: it has to produce more food...to feed a growing population...adopt more efficient and sustainable production methods and adapt to climate change.”*

Adapted from FAO “High-Level Expert Forum”, 2009



## Challenges of Production

- Environmental issues
  - Leaching, volatilizations, and gas emissions
- Health concerns
  - Spread of disease

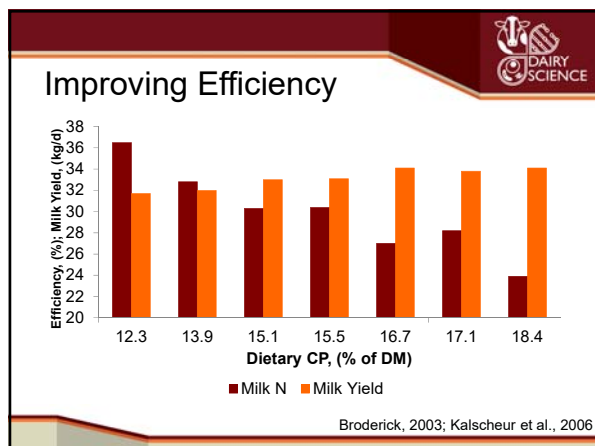


FAO “Milk and Dairy Products in Human Nutrition”, 2013

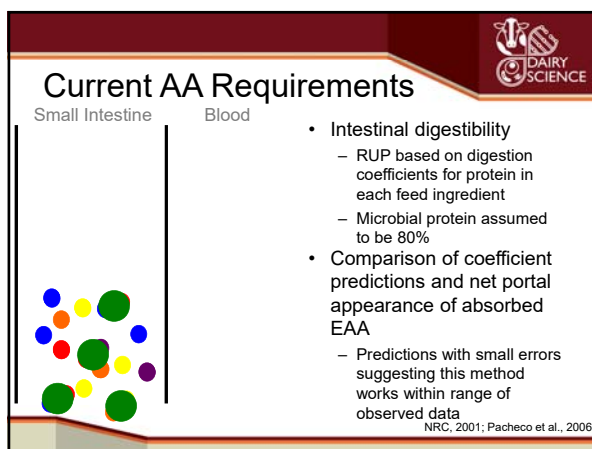
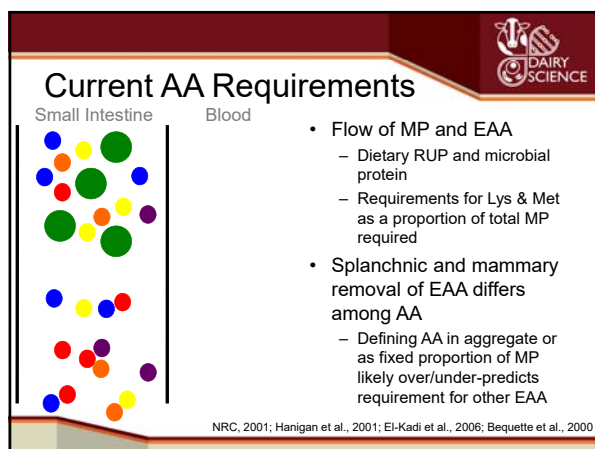


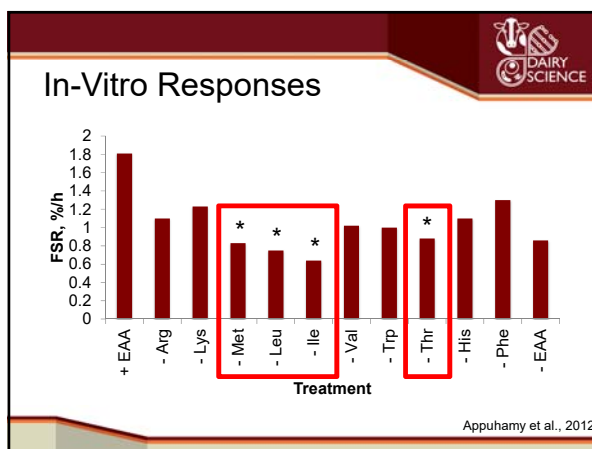
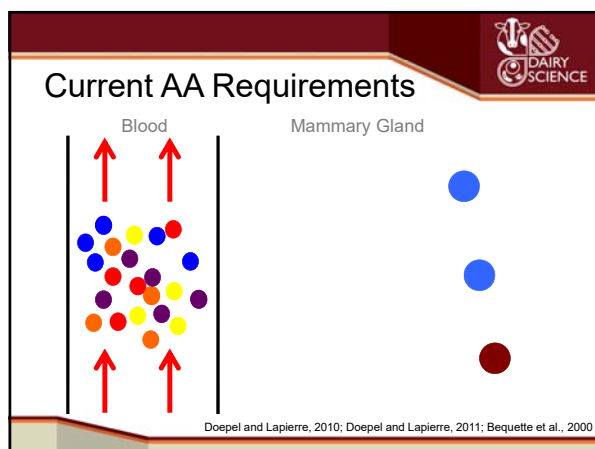
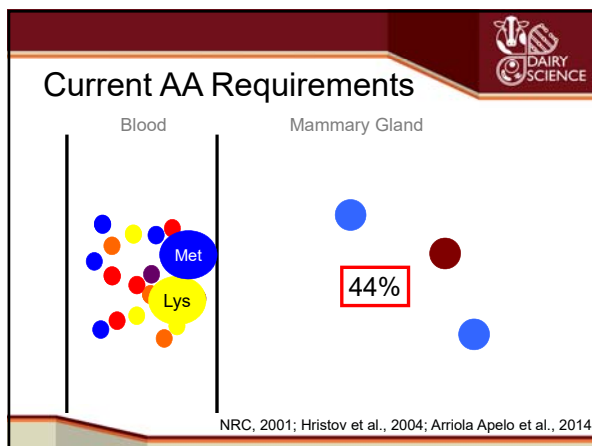
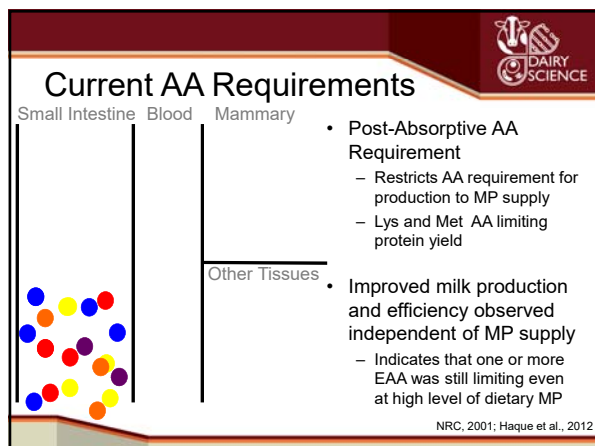
*“Agriculture in the 21st century faces multiple challenges: it has to produce more food...to feed a growing population...adopt more **efficient and sustainable production methods** and adapt to climate change.”*

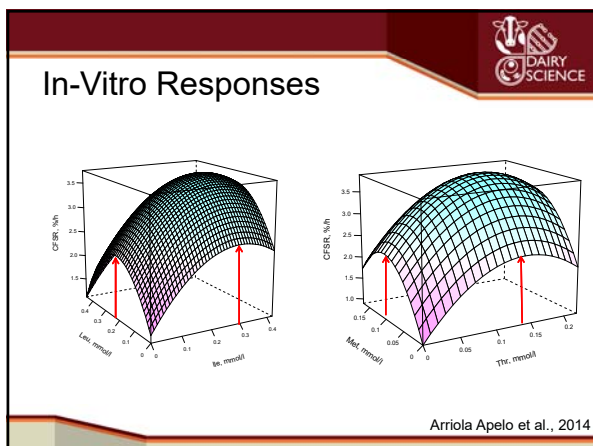
Adapted from FAO “High-Level Expert Forum”, 2009



- ### Improving Efficiency
- Swine and Poultry Production
    - ↓ dietary protein and EAA supplementation
    - Gross N efficiencies of 40% or greater
  - Dairy Production
    - Achieve N efficiency of ~25%
    - N requirements expressed in terms of MP
    - Overfeed EAA results in poor N efficiency
- Naeh, K. H., 2002; Tamminga, 1992







### Objective: Shift the single limiting AA paradigm and amend the current model for AA requirements in order to improve AA utilization by dairy cattle

### In-Vivo Responses

- Challenge the single-limiting AA theory
  - Ile, Leu, Met, Thr
  - Saturable responses
  - Max response
  - DMI depression
- Determine independent milk protein yield and DMI responses

Aguilar et al., unpublished

### In-Vivo Responses

- Experimental Design
  - 48 lactating cows
    - Blocked into 4 groups (1 group for each AA)
  - 4x4 LSD replicated within Block (AA)
    - 4, 12-d periods
    - Fed 1 of 4 doses of encapsulated AA based on block
  - 75% of NRC MP requirement (13.5% CP, %DM)
- Sample collection
  - Last 5d of each period
  - Daily feed intake, milk yield, milk composition, BW

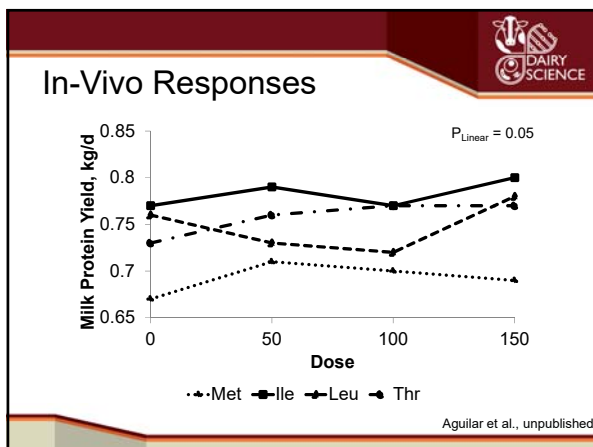
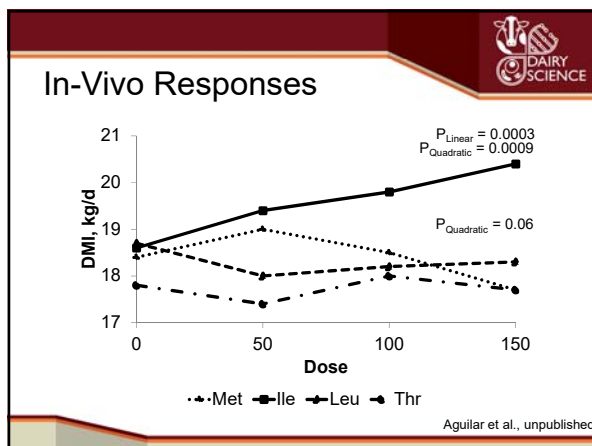
Aguilar et al., unpublished

### In-Vivo Responses

Dose	Ile	Leu	Met	Thr
g/d/cow				
0%	0	0	0	0
50%	68	30	16	40
100%	136	59	31	80
150%	204	89	47	120

Doses of AA calculated as the difference between NRC and the supply of each AA provided by a properly balanced diet at NRC requirements for MP

Aguilar et al., unpublished



### In-Vivo Responses

Determine independent and interactive effects of AA on milk protein synthesis and post-absorptive efficiency of use for milk protein synthesis

Aguilar et al., unpublished

### DAIRY SCIENCE

## In-Vivo Responses

- Experimental Design
  - Incomplete LSD replicated within block
    - 3, 21-d periods
    - Blocked by milk protein yield
  - 48 lactating cows blocked into 4 groups of 12
    - 75% of NRC MP requirement (14% CP, %DM)
    - Fed 1 of 12 treatments in individual calan gates
    - NC, I, L, M, T, IT, LT, MT, IL, ILM, ILT, ILMT
  - 48 lactating cows blocked into 4 groups of 12
    - 100% of NRC MP requirement (16.2% CP, %DM)
    - Fed treatment in 1 of 4 pens

Aguilar et al., unpublished

### DAIRY SCIENCE

## In-Vivo Responses

- Experimental Design cont'd
  - Doses of AA (g/d/cow)
    - Met, 31 (100% Dose)
    - Ile, 204 (150% Dose)
    - Leu, 89 (150% Dose)
    - Thr, 120 (150% Dose)
  - Isotopic Infusion
    - 40 animals given continuous infusion of a stable, isotopically labeled AA mixture
    - Blood collected during 2 hour infusion and 1 hour post infusion
    - Milk samples collected pre and post infusion

Aguilar et al., unpublished

### DAIRY SCIENCE

## In-Vivo Responses

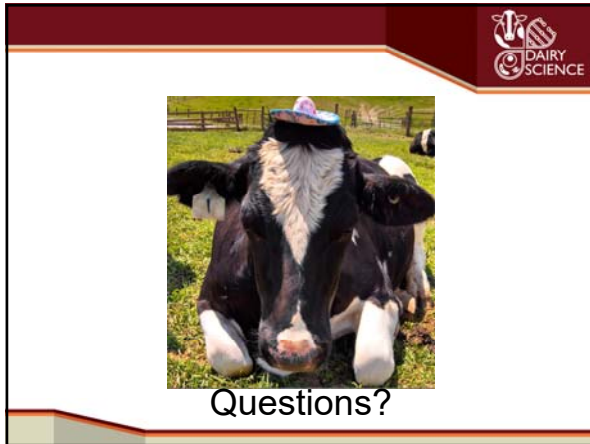
Label in milk will provide relative assessment of the efficiency of use of each AA in response to manipulation of dietary AA

Estes et al., unpublished

### DAIRY SCIENCE

The ultimate goal is to use this information to derive new AA requirement equations that will more appropriately represent true biological behavior and that will provide more accurate AA requirement predictions.

2016 Virginia State Feed Association &  
Nutritional Management "Cow" College



**ARE ALTERNATIVE FEED INGREDIENTS  
REALLY SAVING YOU MONEY?**

70<sup>th</sup> Annual Convention Virginia State Feed  
Association and "Cow" College  
February 17-19, 2016  
Mike Blair, Ph. D.  
Director, Global Antimicrobials  
Phibro Animal Health Corporation

**TOPICS**

- ▣ What is an Alternative Feed Ingredient?
- ▣ Alternative Feed Ingredients
- ▣ Determining true savings/costs
- ▣ Cost *versus* value
- ▣ Practical Evaluation of Alternative Feed Ingredients

**What is an Alternative Feed Ingredient?**

- 1. Criteria determined by the operation**
- 2. Agri Stats definition**  
Any ingredient which will replace corn, soybean meal or fat in the diet

**Alternative Feed Ingredients**

Primary Energy- Corn & Fats

- ▣ Wheat
- ▣ Milo - low tannin

Primary Protein/amino acids - Soybean Meal

- ▣ Canola/Sunflower Meals
- ▣ DDG's
- ▣ Expelled soybean meal
- ▣ Bakery Meals
- ▣ Meat and bone meal & animal protein blends
- ▣ Vegetable Protein Blends



Determining true savings/costs

- ▣ Savings per ton of feed x tons of feed = \$\$\$\$ savings
- ▣ Decision made
- ▣ True Savings?

Determining true savings/costs

- ▣ Availability
  - How long will supply last?
  - Worth the effort? Do savings hold true?
  - Delivery – dependable or variable?
    - Railroad – demurrage costs
    - Trucks – 3<sup>rd</sup> Generation Trucking Rules
    - Time of year – summer *versus* winter
    - Overtime costs to handle
    - Bird performance
    - FSMA!
    - Veterinary Feed Directive (VFD)

Determining true savings/costs

- ▣ Bin Space
  - Enough ingredient bin space to handle?
  - Will ingredient flow through system?
  - Does ingredient need to be ground?  
*e.g.* wheat replacing corn

Determining true savings/costs

- ▣ Impact on production of final feeds
  - Effect on through-put?
  - Effect on pellet quality and thus bird performance?

**Cost versus Value - CONSIDER THE VALUE CHAIN**

- ▣ The Bird
- ▣ Feed Mill
- ▣ Feed Formulation
- ▣ People

**Economic Validation by the Bird**

- Ingredient must be priced to lower the feed cost per pound of meat /dozen eggs or increase yield which the birds will tell us. Strain and bird size needs to be considered
- Consistency and reliability of product performance will be key.
- Eliminate the "trader" mentality. Not all DDG's, animal proteins, grains the same!

**Feed Mill**

Can the ingredient be used in the feed mill? Every feed mill is different!

- ▣ Bin Space
- ▣ Receiving Issues/costs
- ▣ Hassle factor for the feed mill - must be quantified *via* overtime, demurrage costs etc.

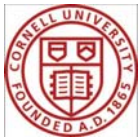
**People**

- People business
- Purchasing, nutrition, feed mill and live production all need to work together to determine the value of alternative ingredients.
- Eliminate "silos" and "conflicting goals" and respect each other's positions.



## FEEDING THE HIGH PRODUCING DAIRY HERD

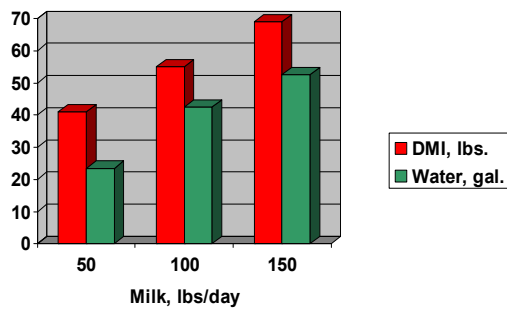
Dr. L. E. Chase  
Professor Emeritus – Animal Science  
Cornell University



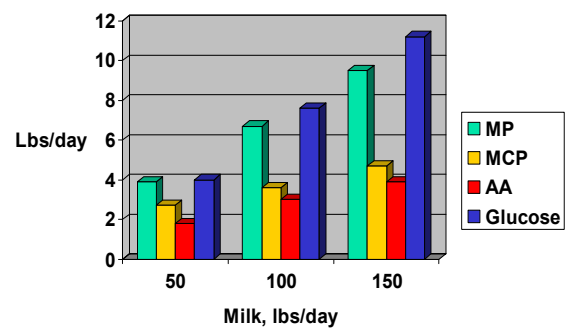
## What is A High Producing Dairy Herd?

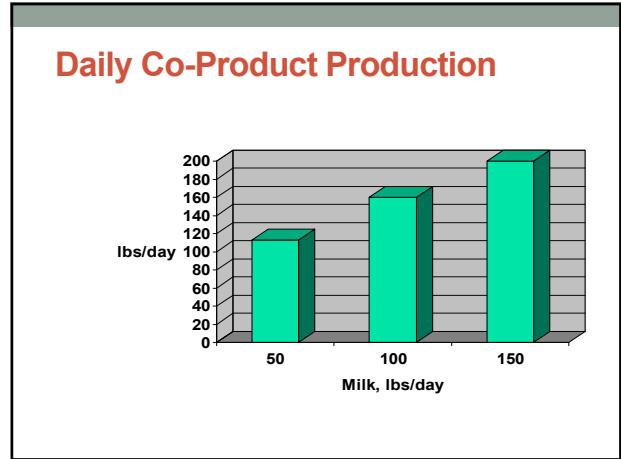
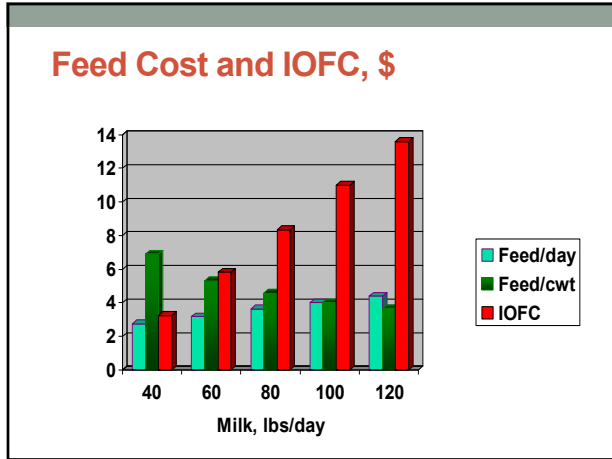
- How many are there?
- What is the highest herd average?

## Daily Inputs Required



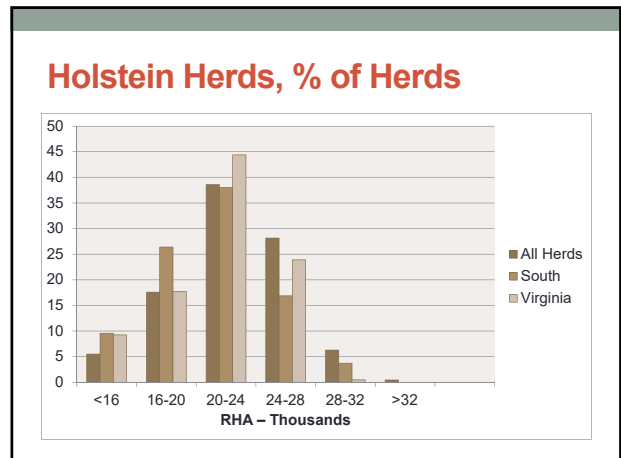
## The Cow Needs

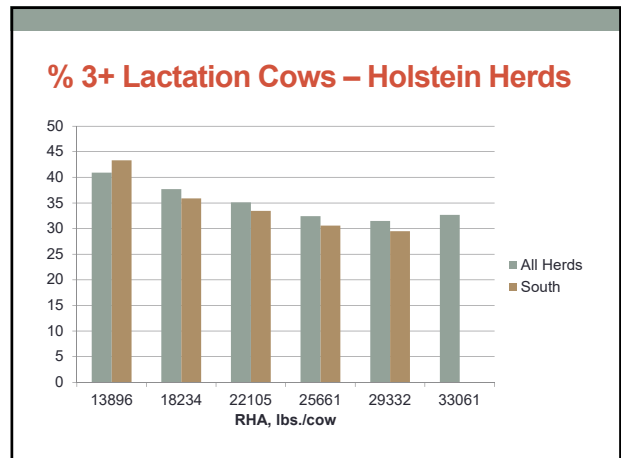
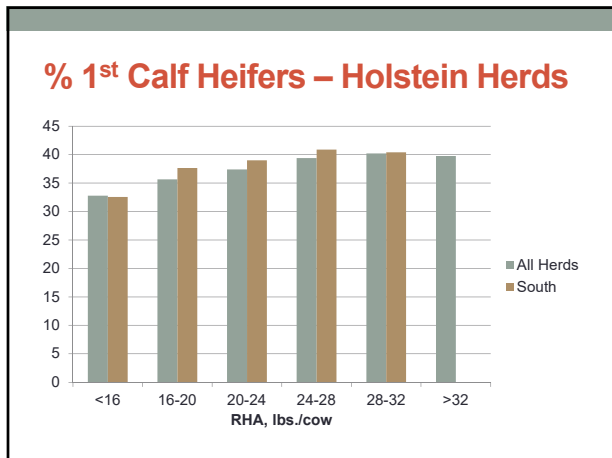
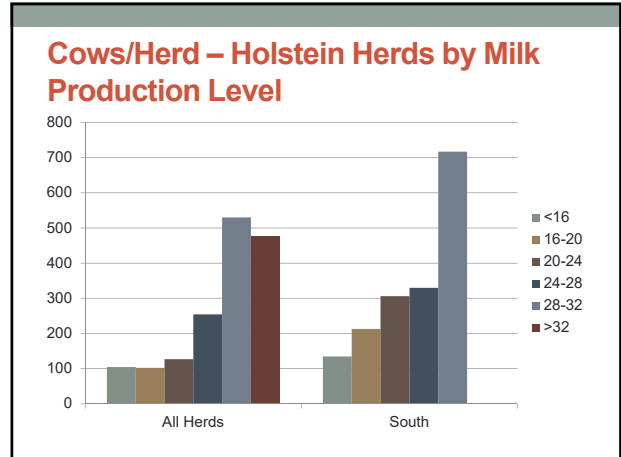
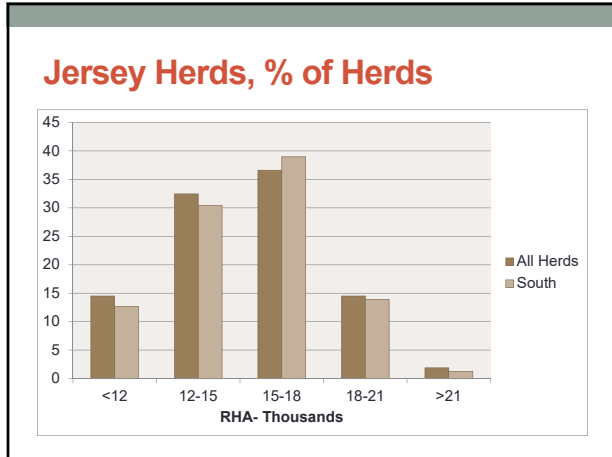


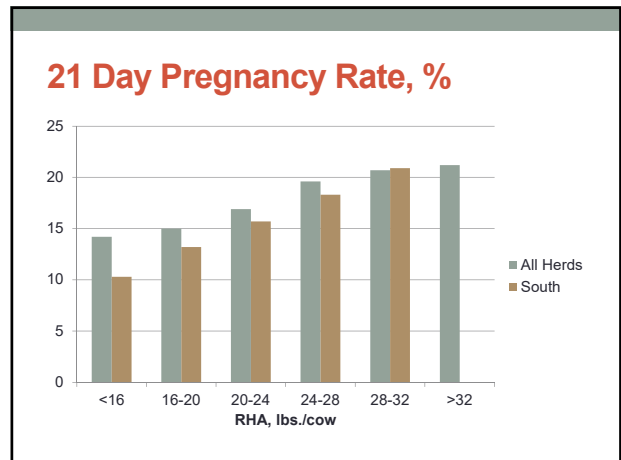
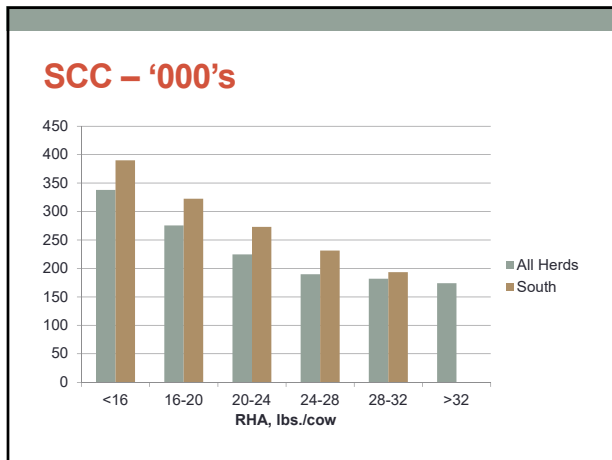
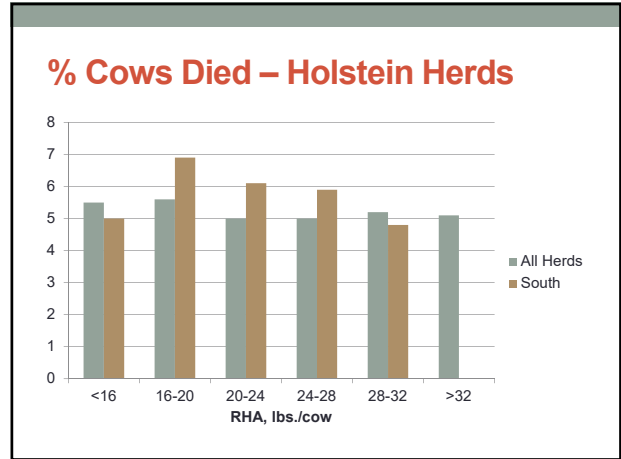
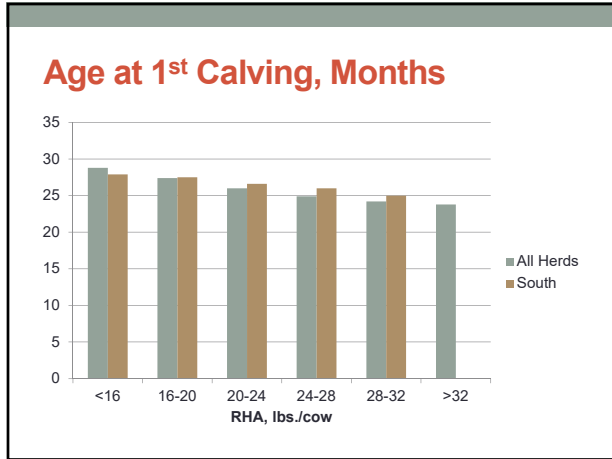


### Raleigh DHI Data – 1/16

- Used the Dairy Metrics program to query the database.
- Search criteria:
  - Holstein and Jersey herds.
  - Total herds and herds in the South.
  - Sorted by milk production groups.
- Goal – Define some herd parameters associated with milk production levels.
- Holstein Herds:
  - All herds = 10,121
  - South = 806 (Virginia = 259 herds)
- Jersey Herds:
  - All herds – 568 (Virginia = 9 herds)







### Interim Summary

- Higher producing herds have:
  - More 1<sup>st</sup> lactation heifers and less older cows.
  - Lower age at calving for 1<sup>st</sup> calf heifers.
  - Similar number of cows that die.
  - Lower somatic cell counts.
  - Higher 21 day pregnancy rates.

### Highest Herds

- Holstein -
  - Highest is 35045 lbs./cow.
  - 44 herds > 32,000 lbs./cow.
  - South = 31,875 lbs./cow. (highest herd)
  - South = 30 herds >28,000 lbs./cow.
- Jersey herds -
  - Highest herd is 22,638 lbs./cow.
  - 10 herds are > 21,000 lbs./cow.
  - Highest South herd is 21,067 lbs./cow.

### Rations in High Producing Herds

- How do high producing herds get enough units of nutrients per day into the cows?
- A. Increase ration nutrient density?
- B. Increase DMI?

### Ration Questions

- A large dairy sells a TMR to a neighboring small farm. Milk production on the large dairy is 78 lbs./cow/day while it is 86 lbs./cow/day on the small farm. How do you explain this?
- A high group of cows is averaging 120 lbs. of milk per day on a TMR "formulated" for 85 lbs. of milk. How do you explain this?
- A high group of cows is averaging 120 lbs. of milk per day but the top cow in the group is producing 180 lbs. of milk. How do you explain this?



### What Do High Producing Herds Feed?

- 25 herds.
- Holstein herds fed TMR's.
- Northeast and Midwest herds.
- Milk = 30,842 lbs./cow (28,031 to 36,729 lbs./cow).
- Milk fat, % = 3.75 ( range = 3.21 to 4.26%).
- Milk true protein, % = 3.05 (range = 2.9 to 3.22).
- All rations run through the CNCPS 6.1 model.

### Forages Fed and NDF

Item	Mean	Range
% Forage in Ration	52.9	45 – 62.8
Corn Silage, % of Ration DM	32.2	18.8 – 49
Corn Silage, % of Forage DM	62.1	35.2 – 80.9
Ration NDF, %	30.1	24.5 – 32.8
Forage NDF, % of Ration DM	22.9	19.75 – 28.2

### Other Forages Fed

Forage	Number of Herds	% of Total DM	% of Forages Fed
Straw	4	1.2	2.3
Dry Hay	12	3.47	6.5
Hay crop Silage	25	18.9	37

### Ration Protein and Amino Acids

Item	Mean	Range
CP, %	16.7	14.3 – 18.1
MP, g/day	3007	2501 – 3718
MP bacteria, % of total MP	46.3	38.9 – 52.6
Lysine, % of MP	6.5	5.87 – 6.94
Methionine, % of MP	2.16	1.76 – 2.55
Lysine:Methionine ratio	3.06:1	2.54:1 – 3.76:1

### Starch, Sugar and Fat

Item	Mean	Range
Ration Starch, %	26.7	21.3 – 30.1
Ration Sugar, %	4.4	2.7 – 8.3
Ration Fat, %	5.3	4.2 – 6.6

### Energy Sources Fed

- HMSC = 10
- Corn grain = 21
- Whey = 6
- Molasses = 10
- Sugar = 4
- Whole cottonseed = 13
- Tallow = 9
- Bypass fat = 20

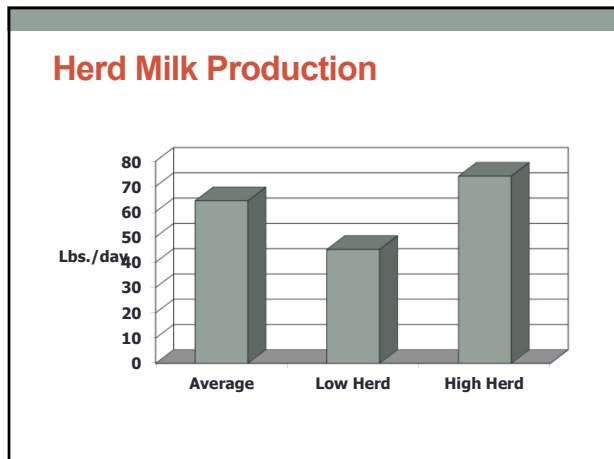
### Protein Sources Fed

- Corn gluten feed = 9
- Corn germ meal = 4
- Corn gluten meal = 2
- Distillers = 13
- Soybean meal = 14
- Roasted soybeans = 8
- Expeller SBM = 20
- Canola meal = 18
- Urea = 12
- Animal protein blends = 7
- Blood meal = 13
- RP methionine = 18

### Non-dietary Factors and Milk Production

- 47 herds in NE Spain
- 3,129 cows
- All herds were fed the same TMR
- Mixed at the cooperative and delivered to each herd daily
- Feed delivered per cow ranged from 35.4 to 54.3 lbs. of DM

Bach et.al., J. Dairy Sci. 91:3259-3267, 2008



### What Were the Key Differences in These Herds?

- Age at 1<sup>st</sup> calving was negatively correlated with milk production
- Stalls/cow were positively related to milk
- Herds that pushed up feed produced 8.3 lbs. more milk
- Herds that had refusals produced 3.5 lbs. more milk.

**These factors accounted for >50% of variation in milk production**

### Corwin Holtz - 2010

- 7 Big Management Areas That Make a Difference
  - 25% = Cow Comfort
  - 25% = Forage Quality
  - 15% = Transition/Dry Cow Mgmt.
  - 15% = Reproduction
  - 10% = Routine
  - 5% = Social interaction
  - 5% = Nutrition

• Holtz-Nelson Consulting Group

### Feeding Management and Milk Production

- Sova et. al., JDS – 2013 -
  - 22 free-stall herds in Ontario.
  - Herd size = 162 cows.
  - Average group size – 83 cows.
  - Average days in milk = 187.
  - Average DMI = 54.5 lbs.
  - Average milk production = 75.5 lbs.
  - TMR's were studied for 7 consecutive days.
  - If multiple feeding groups, used the highest producing group.
  - Feeds fed and refused were recorded and sampled daily.

### Key Findings

- Feeding 2x versus 1 x =
  - Increase of 3.1 lbs. of DMI.
  - Increase of 4.4 lbs. of milk.
  - Decreased ration sorting.
- Every 2% group-level sorting of long particles was associated with a 2.2 lbs. per day decrease in milk.

• Sova et.al., 2013

### Cow Comfort

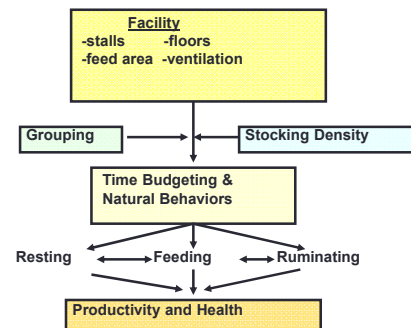
- A 700 cow herd built a new free-stall barn to reduce cows/stall from 1.2 to 1.
  - Predicted milk response was 5-6 lbs./day.
  - Actual was 8-10 lbs. of milk.
- At Cornell, we moved from a 40 year old free-stall barn to a new, sand-bedded free-stall barn in 2013:
  - Resting time increased.
  - Time standing decreased.
  - Milk increased 7-9 lbs. with no ration change.
- Many other herds report increases of 5 – 12 lbs. of milk per cow when cow comfort is improved.

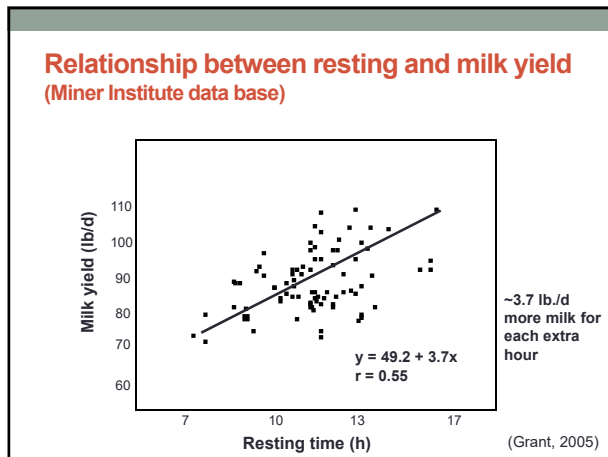
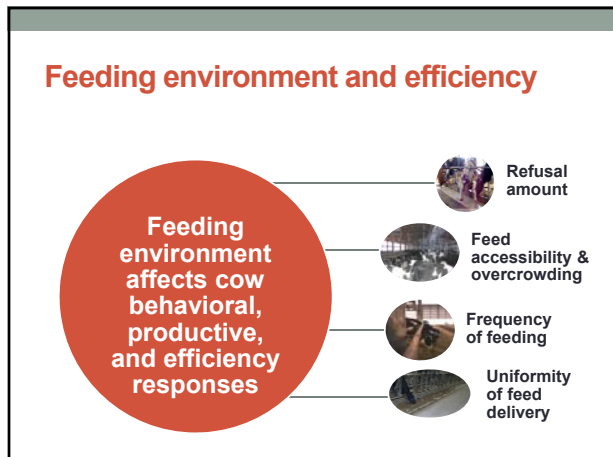
### Feed bunk space affects where cows choose to eat (Rioja-Lang et al., 2012)

- Compared 76, 60, 46, and 30 cm of bunk space and preference for:
  - low-palatability feed alone
  - high-palatability feed next to a dominant cow
- Y-maze testing to offer choices

Space (cm)	HPF Dominant	Equal choice	LPF Alone	P
30	0	1	11	<0.001
46	1	3	8	<0.05
60	3	4	5	>0.05
76	5	2	5	>0.05

### Optimizing Cow Behavior: On-Farm Concept





### Kentucky High Producing Herds

- Smith et. al., The Professional Animal Scientist – 2013.
- Surveyed 23 Kentucky dairy herds with > 22,000 lbs. of milk. Average milk = 23,736 lbs. (range = 22,028 to 27,687 lbs. milk).
- 65% of the herds were partial confinement and 35% were total confinement.
- Average number of cows = 191 (range 25 to 1,590).
- 74% of the herds milked 2x.

### Kentucky Herds – Management Practices Adopted

- Regular forage testing = 100%.
- Fans, sprinkler or both = 91%.
- Rations balanced at least yearly = 87%.
- Separate far-off and close-up groups = 70%.
- Kernel processor = 70%.
- Electronic feed management program = 57%.
- Push up feed regularly = 52%.

### Kentucky Herds – Feed Additives

- Use rumen buffers = 91%.
- Use yeast cultures = 78%.
- Use organic or chelated minerals = 65%.
- Use mycotoxin binders = 65%.
- Use bypass = 57%.
- Use ionophores = 57%.
- Use direct-fed microbials = 43%.
- Use anionic salts = 35%.

### “What 1 Management Practice Has Contributed the Most to Your Current Level of Milk Production?”

- Attention to detail = 8 responses.
- Nutrition = 5 responses.
- Cow comfort = 4 responses.
- Quality forages = 4 responses.
- Record keeping = 3 responses.
- Genetics = 3 responses.
- Consistency = 2 responses.
- Many others had 1 response each.

Survey of Kentucky dairy herds.

### Milking Frequency, % of Herds

Survey	2x	3x	4x
Michigan, 2006	39	61	
Wisconsin, 2010		100	
New York, 2000	20	72	8
Kentucky, 2013	74	26	
Wisconsin, 2004		83	17
Wisconsin, 1997	33	67	

### Number of Feedings/Day, % of Herds

Survey	1	2	3+
Minnesota, 2010	70	22	8
Wisconsin, 2010	20	60	20
New York, 2000	44	41	15
Wisconsin, 1997	20	40	40
Wisconsin, 2004	100		
Wisconsin consultant	67	22	11

### Number of Feed Pushups/Day, % of Herds

Survey	0	1-3	3-6	>6
New York, 2000	13	26	35	26
Wisconsin, 1997		17	67	16
Wisconsin, 2004	33	17	17	33
Wisconsin, 2010	20		20	60
Wisconsin consultant	11	11	56	22

### Phil Helfter – Norco Farm - 1999

- **“Nutrition is not the key to my success”**
- Northern NY herd.
- 800 cows.
- Consistently > 100 lbs. of milk per cow shipped.
- “If a cow gets sick, it’s my fault”

### J. Kollwelter WI- 2013

- I really believe by the year 2020 we should be able to push 50,000 pounds of milk.
- 210 cows, currently 40,280 lbs. milk.
- CI = 13.2, CR = 60%, AFC = 22-23 months.
- “Nothing replaces walking the pens, looking at cows and being observant”
- “There are no secrets. Cow comfort, feeding a balanced ration, good genetics....all the information is out there”
- “I don’t push the cows – I just set them up to succeed”

### Gordie Jones - 2014

- Rules that still apply:
  - Cow comfort is first
  - Forage is king
  - And better forage is better
  - Preg rate means you keep cows
  - Dry cow program stops early fresh cow losses
  - Milk quality is EVERYTHING

### Dr. Herb Bucholtz – Michigan State - 2006

- “To achieve high per cow milk production, there are no magic ingredients or herd management techniques. It is a combination of overall excellent management of all aspects involved in feeding and managing the entire dairy herd”

### Jim Barmore - 2006

- “Dairy producers need to spend more time on feeding management (feed delivery, feeding frequency, ration variation) vs. ration formulation. I see very few problems today in ration formulation and several opportunities for improvement in feeding management.”

Dairy Consultant - Wisconsin

### What Have We Learned?


- Ration nutrient specifications in high producing herds are “similar” to the nutrient profiles of many other herds.
- These herds use a wide variety of forages, feed ingredients and feed additives to obtain the final ration nutrient parameters.
- These herds generally tend to have more 1<sup>st</sup> lactation animals, a lower AFC, lower SCC, higher 21 day pregnancy rates and fewer fresh cow problems.

### Summary

- My key points from working with and observing these herds:
  - They have comfortable cows.
  - High quality forages.
  - High and consistent DMI.
  - A “cow person” that observes and manages the cows on a daily basis.







National Grain and Feed Association

## Food Safety Modernization Act


2016 Virginia State Feed Association Convention & Virginia Tech Dairy Nutritional Management "Cow" College

February 17, 2016

David Fairfield  
National Grain and Feed Association

## Food Safety Modernization Act of 2011

- Signed into law on Jan. 4, 2011
- Greatly expands FDA's authority to regulate the U.S. food supply
  - Mandates that FDA create a **new prevention-based regulatory system** to ensure the safety of food/feed products
  - Requires FDA to develop and issue more than 50 regulations and/or guidance documents




National Grain and Feed Association

Subject of FSMA Rule	Date Regs Issued
Current Good Manufacturing Practice (CGMPs) and Preventive Controls – Human Food	Aug. 30, 2015 <i>(Sept. 17, 2015)</i>
Current Good Manufacturing Practice (CGMPs) and Preventive Controls – Animal Food	
Produce Safety Standards	Oct. 31, 2015 <i>(Nov. 27, 2015)</i>
Foreign Supplier Verification Programs	
Accreditation of Third-Party Auditors	Oct. 31, 2015 <i>(Nov. 27, 2015)</i>
Sanitary Transportation of Food **	March 31, 2016
Food Defense/Intentional Adulteration **	May 31, 2016

## Applicability of FSMA Rules

- **Who's In, Who's Out ...**
  - FSMA rules generally apply to facilities required to register as a "food facility" with FDA under Bioterrorism Act requirements
  - Farms (operations meeting FDA's definition of a "**farm**") are exempt
  - Individual rules also specify certain exemptions and modified requirements




National Grain and Feed Association

### Updated Farm Definition

**Farm means:**

**1) Primary production farm.** A primary production farm is an operation **under one management** in one general (but not necessarily contiguous) physical location devoted to the growing of crops, **the harvesting of crops**, the raising of animals (including seafood), or any combination of these activities. The term "farm" includes operations that, in addition to these activities:


- i) **Pack or hold raw agricultural commodities;**
- ii) Pack or hold **processed** food, provided that all processed food used in such activities is either consumed on that farm or another farm under the same management, or is processed food identified in paragraph (1)(iii)(B)(1) of this definition; and
- iii) Manufacture/process food, provided that:
  - A) All food used in such activities is consumed on that farm or another farm under the same management; or
  - B) **Any manufacturing/processing of food that is not consumed on that farm or another farm under the same management consists only of:**
    - (1) **Drying/dehydrating raw agricultural commodities to create a distinct commodity (such as drying/dehydrating grapes to produce raisins), and packaging and labeling such commodities, without additional manufacturing/processing (an example of additional manufacturing/processing is slicing);**
    - (2) **Treatment to manipulate the ripening of raw agricultural commodities (such as by treating produce with ethylene gas), and packaging and labeling treated raw agricultural commodities, without additional manufacturing/processing; and**
    - (3) **Packaging and labeling raw agricultural commodities, when these activities do not involve additional manufacturing/processing (an example of additional manufacturing/processing is irradiation); OR**


 National Grain and Feed Association 5

### Updated Farm Definition

**Farm means:**


**2) Secondary activities farm.** A secondary activities farm is an operation, not located on a primary production farm, devoted to harvesting (such as hulling or shelling), packing, and/or holding of raw agricultural commodities, provided that the primary production farm(s) that grows, harvests, and/or raises the majority of the raw agricultural commodities harvested, packed, and/or held by the secondary activities farm owns, or jointly owns, a majority interest in the secondary activities farm. A secondary activities farm may also conduct those additional activities allowed on a primary production farm as described in paragraphs (1)(ii) and (iii) of this definition.



 National Grain and Feed Association 6


### The Farm Definition and Feed

- The farm definition includes operations under one management devoted to the raising of animals that manufacture feed so long as the feed is consumed on that farm or another farm under the same management; e.g., feedlots, laying operations where hens are fed on farms under the same management
  - Current definition is size-neutral; FDA says this is a "gap" they intend to address

 National Grain and Feed Association 7

### The Farm Definition and Feed

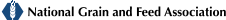
- The farm definition does not include operations under one management where feed is manufactured and animals are fed on a farm or farms not under the same management; e.g., contract grower arrangements where animals are fed on farms not under the same management that produces the feed

 National Grain and Feed Association 8

### Applicability of FSMA Rules

**1-2. Human Food and Animal Food CGMP and Preventive Controls**

- Facilities **"solely engaged"** in storing grain and oilseeds exempt from requirements to implement CGMPs and preventive controls
  - Different treatment for elevators handling "fruits"** [i.e., lentils, kidney beans, pinto beans, lima beans, coffee beans, cocoa beans, peanuts, tree nuts and seeds for direct consumption (e.g., sunflower seeds)]
  - Elevators solely engaged in storing, handling such "fruits" exempt from CGMP requirements, but **not** exempt from the preventive controls and supply chain program requirements
- Grain millers, processors potentially covered by rules for human food and animal food
- Feed and pet food facilities covered by animal food rule


9

### Applicability of FSMA Rules

**3. Foreign Supplier Verification Programs**

- Applies to **importers** of grains and oilseeds, feed ingredients - **could include a grain elevator**

**4. Accreditation of Third-Party Auditors**

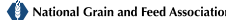
- Applies to foreign food in certain circumstances; i.e., high-risk designation by FDA or participation in Voluntary Qualified Importer Program (VQIP)

**5. Sanitary Transportation of Food**

- Will apply to grain elevators and feed facilities; will cover truck and rail transportation


**6. Food Defense/Intentional Adulteration**

- FDA proposed that animal food be exempt, human food covered


10

### CGMPs and Preventive Controls for Animal Food

- PART 507—Current Good Manufacturing Practice, Hazard Analysis, and Risk-Based Preventive Controls for Food for Animals:**
  - Subpart A: General Provisions**
  - Subpart B: Current Good Manufacturing Practices (CGMPs)**
  - Subpart C: Hazard Analysis and Risk-Based Preventive Controls**
  - Subpart D: Withdrawal of a Qualified Facility Exemption**
  - Subpart E: Supply-Chain Program**
  - Subpart F: Requirements Applying to Records That Must Be Established and Maintained**



**FEDERAL REGISTER**

Vol. 80                      Thursday,  
No. 180                      September 17, 2015

---

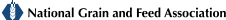
Part III

Department of Health and Human Services

Food and Drug Administration

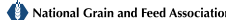
21 CFR Parts 11, 16, 117, et al.

Current Good Manufacturing Practice, Hazard Analysis, and Risk-Based Preventive Controls for Food for Animals; Final Rule


11


### Qualified Individual Requirements

- Individuals who manufacture, process, pack, or hold animal food subject to the rule are to be qualified to perform their assigned duties
- Each individual (including temporary, seasonal and contract personnel) must:
  - Have the education, training, or experience (or a combination thereof) necessary to manufacture, process, pack, or hold safe animal food as appropriate to the individual's assigned duties; **and**
  - Receive training in the principle of animal food hygiene and animal food safety, including the importance of employee health and personal hygiene, as appropriate to the animal food, and the facility


12


### Qualified Individual Requirements

- Rule does not specify the frequency of training, but FDA expects training to occur before working in production operations and periodic refresher training thereafter
- Rule requires that training records are to be maintained for at least two years
- Rule does not prescribe the content of training records

 National Grain and Feed Association 13


### CGMPs Requirements

- **CGMPs** – Required conditions and practices to ensure that animal feed/pet food will not become adulterated
- **CGMPs** establish **new** requirements for animal feed/pet food facilities
  - All other applicable regulations still apply
    - BSE-Prevention requirements
    - 21 CFR Part 225 CGMPs
    - Others ...

 National Grain and Feed Association 14


### CGMPs Requirements – Overview

- **Establish requirements for following conditions/practices:**
  - Personnel – cleanliness and training
  - Plant and grounds – maintenance, design, construction
  - Sanitation – housekeeping, cleaning, pest control
  - Water supply and plumbing – water quality, plumbing design, rubbish control
  - Equipment and utensils – maintenance, design, construction
  - Plant operations – labeling, inspection of raw materials, ingredients, protection against metal/foreign objects
  - Holding and distribution – storage and transportation
  - Holding and distribution of human food by-products for use as animal food

 National Grain and Feed Association 15


### Exempt from CGMPs

1. Farms
2. Establishments **solely engaged in the holding** and/or transportation of one or more raw agricultural commodities other than fruits or vegetables (e.g., grain elevators)
3. Establishments **solely** engaged in hulling, shelling, drying, packing, and/or holding nuts and hulls (without manufacturing/processing, such as grinding shells or roasting nuts)
4. Establishments **solely** engaged in ginning of cotton (without manufacturing/processing, such as extracting oil from cottonseed)

 National Grain and Feed Association 16


**Preventive Controls for Animal Food – Overview**

- Requires covered facilities to develop and implement a written animal food safety plan
  - Plan to be developed/overseen by a **“preventive controls qualified individual”**
    - **Preventive controls qualified individual** means a qualified individual who has successfully completed training in the development and application of risk-based preventive controls at least equivalent to that received under a standardized curriculum recognized as adequate by FDA (Food Safety Preventive Controls Alliance), **or** is otherwise qualified through job experience to develop and apply an animal food safety system.

 National Grain and Feed Association 17


**Preventive Controls for Animal Food – Overview**

- **Animal Food Safety Plan** to include a written hazard identification and analysis
  - Identify and evaluate **“known or reasonably foreseeable hazards”** – physical, chemical (radiological), biological, including those associated with intentional economic adulteration
  - Implement one or more **“preventive controls”** effective in preventing any hazard identified during the hazard evaluation as being a **“hazard requiring a preventive control”** from adulterating product

 National Grain and Feed Association 18


**Preventive Controls for Animal Food – Overview**

- **IF** a **“hazard requiring a preventive control”** is identified, then one or more **“preventive controls”** and **“components to manage such controls”** are to be implemented to ensure the hazard is controlled effectively. **“Components to manage such controls”** include, as appropriate to the preventive control:
  - Monitoring
  - Validation
  - Verification
  - Corrective actions and corrections
  - Records
  - Recall plan

 National Grain and Feed Association 19


**Preventive Controls for Animal Food – Overview**

- All required activities within the animal food safety plan are to be documented and retained for at least two years; electronic records allowed
- Reassessment of animal food safety plan is required
  - At least every three years – entire plan
  - More frequently if situations prescribed in the rule occur

 National Grain and Feed Association 20


### Exempt from Preventive Controls

- Farms
- Facilities *solely* engaged in the storage of raw agricultural commodities (other than fruits and vegetables) intended for further distribution or processing, e.g., grain elevators
- Facilities *solely* engaged in the storage of unexposed packaged animal food that does not require time/temperature control to significantly minimize or prevent the growth of, or toxin production by, pathogens

 National Grain and Feed Association 21


### Supply-Chain Program Requirements for Animal Food – Overview

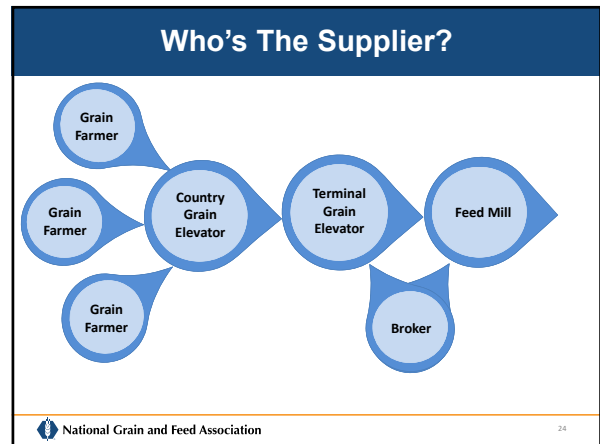
- Applies to a covered facility that has identified a ***hazard requiring a preventive control and*** who relies on its ***“supplier”*** to control the hazard
- ***Supply-chain-applied control*** means a preventive control for a hazard in a raw material or other ingredient when the hazard in the raw material or other ingredient is controlled before its receipt

 National Grain and Feed Association 22

### Supply-Chain Program Requirements for Animal Food – Overview

- ***Supplier*** means the establishment that manufactures/processes the animal food, raises the animal, or grows the food that is provided to a receiving facility without further manufacturing/processing by another establishment, except for further manufacturing/processing that consists solely of the addition of labeling or similar activity of a de minimis nature

 National Grain and Feed Association 23



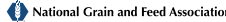
### Supply-Chain Program Requirements for Animal Food – Overview

- **IF** a receiving facility has identified a hazard requiring a **supply-chain-applied control**, then the receiving facility is required to have a written supply-chain program to:
  - Receive that raw material or ingredient only from approved suppliers
  - Perform activities to verify that the supplier is adequately controlling the hazard


25

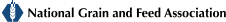
### Compliance Dates for CGMPs and PCs

Business Size	CGMPs Compliance Date	Preventive Controls Compliance Date
Business Other than Small and Very Small	1 year – Sept. 19, 2016	2 years – Sept. 18, 2017
Small Business	2 years – Sept. 18, 2017	3 years – Sept. 17, 2018
Very Small Business	3 years – Sept. 17, 2018	4 years – Sept. 17, 2019


26

### Business Sizes

- **Small Business:** A business employing fewer than 500 full-time equivalent employees. The rule specifies that when determining the number of full-time equivalent employees, the calculation is to include all employees of the business rather than be limited to the employees at a particular facility.
- **Very Small Business:** A business (including any subsidiaries and affiliates) averaging less than \$2,500,000, adjusted for inflation, per year, during the 3-year period preceding the applicable calendar year in sales of animal food plus the market value of animal food manufactured, processed, packed, or held without sale (e.g., held for a fee or supplied to a farm without sale).


27

### Compliance Dates for Supply-Chain Program

Situation	Compliance date:
A receiving facility is a small business and its supplier will be subject to the CGMPs, but not the preventive control requirements, of the animal food preventive controls rule	Six months after the receiving facility's supplier of that raw material or other ingredient is required to comply with the CGMP requirements of this rule
A receiving facility is a small business and its supplier is subject to the animal food preventive controls rule	The later of: <u>September 17, 2018</u> or 6 months after the receiving facility's supplier of that raw material or other ingredient is required to comply with this rule
A receiving facility is not a small business or a very small business and its supplier will be subject to CGMPs, but not the preventive control requirements, of the animal food preventive controls rule	Six months after the receiving facility's supplier of that raw material or other ingredient is required to comply with the CGMP requirements of this rule
A receiving facility is not a small business or a very small business and its supplier will be subject to the animal food preventive controls rule	The later of: <u>September 18, 2017</u> or 6 months after the receiving facility's supplier of that raw material or other ingredient is required to comply with the applicable rule



### FDA Guidance Documents – In Process

- Current Good Manufacturing Practices
- Human Food By-Products for Use as Animal Food
- Hazard Analysis and Preventive Controls
- A Small Entity Compliance Guide that explains the actions a small or very small business must take to comply with the rule

### Food Safety Preventive Controls Alliance

- FDA-recognized hazard analysis and preventive controls training for food/feed industry and regulatory personnel -
  - Developed by subject-matter experts from government, industry, academia
  - Individuals successfully completing training will be ***“preventive controls qualified individuals”***
  - Curriculum likely to be available in June
  - Likely will be a 20-hour course



### Food Safety Modernization Act

**David Fairfield**  
Senior Vice President, Feed Services  
National Grain and Feed Association  
Email: [dfairfield@ngfa.org](mailto:dfairfield@ngfa.org)  
Phone: (712) 243-4035

# Information Used to Monitor Our Robotic Milking Herd

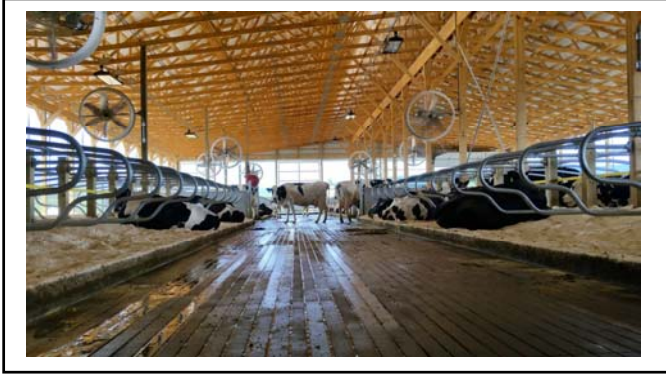
Scott and Laura Flory  
Hillside Farm  
Dublin, VA



## Hillside Farm

- Herd size – 230
- Facility- Freestall Barn with 4 Lely A-4's and Juno Feed Pusher
- Closed Loop Flush System with Sand Lane
- Automatic Calf Feeder and Growing Calf Barn
- RHA – 27,300 lbs/cow





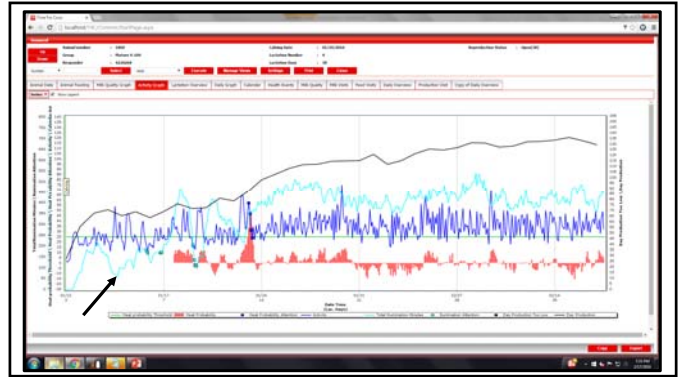
### Scope of Data

- 100 data points/cow/day
- Over 20,000 numbers collected in 24 hours herd wide
- One lactation = 500x amount of data as monthly test data

“It’s not information overload,  
it’s filter failure.”  
-Clay Shirky

## Rumination

- Herd Wide
- Within Management Groups
- Individual Animals
- Precedes all unfavorable circumstances



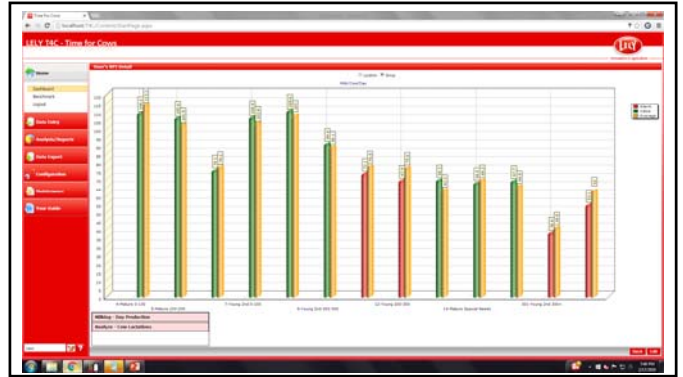
## Milkings/Cow/Day

- Total Free Flow System
- Leads Milk Production
- Managed – Herd Wide, Groups, Individual Animals



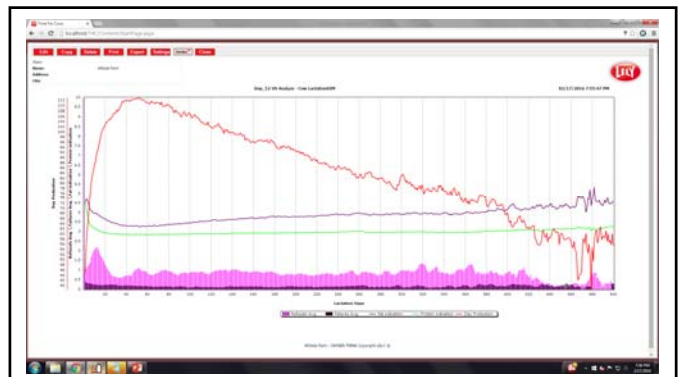
## Production/Components

- Focus on key management groups (i.e. Fresh Cows)
  - Production
  - Deviations over time
  - Fat/Protein Indication
  - Fat/ Protein Ratio



## Refusals

- Unrewarded visits to robot (i.e. too early)
- Indicator of energy status or animals comfort level and curiosity
- Managed by group status or herd only



### Concentrate Intake

- Can be used to monitor herd, groups or individual animals
- Designed to follow production model

### Rest Feed

- Measure of how much concentrate was unclaimed based on amount allowed per production table
- Controlled amount allowed to carry to next day
- Indicator of infrequent visits by individual animal
- Monitor as a percentage for herd basis

Animal Number	Robot	Group Number	Lactation No.	Lactation days	Day Production	Programmed Total	Rest Feed Total	Robot Pellets	Feed2	Feed3
<b>AVG</b>						15.61	3.75	15.61	3.75	0
<b>SUM</b>						842.77	202.54	842.77	202.54	0
1900	101	4	4	83	147.7	23.13	1.33	23.13	1.33	
1954	104	7	3	62	156.3	22.84	3.26	22.84	3.26	
1939	103	8	3	129	140.4	22.51	2.67	22.51	2.67	
1965	102	4	3	70	133.8	21.19	7.96	21.19	7.96	
1928	102	4	3	63	106.5	21.01	14.40	21.01	14.40	
1797	101	4	5	82	131.8	20.39	5.14	20.39	5.14	
1925	103	8	3	119	136.2	20.08	7.24	20.08	7.24	
1913	102	4	3	62	129.0	20.00	5.78	20.00	5.78	
2034	104	7	2	56	106.3	19.62	3.85	19.62	3.85	
1958	101	4	3	29	123.0	18.81	1.66	18.81	1.66	
2007	104	7	2	93	128.1	18.67	1.14	18.67	1.14	
1976	102	4	3	30	107.4	18.45	5.34	18.45	5.34	
1946	103	8	3	106	116.4	18.14	7.40	18.14	7.40	
2032	103	8	2	135	117.5	17.90	1.33	17.90	1.33	
1731	102	4	6	24	117.5	17.75	4.52	17.75	4.52	

### Fetch Cows

- List generated from:
  - Animals not milked in over 12 hours
  - Animals over 8 hours that aren't meeting their minimum average milkings based on production and stage of lactation
- The fewer the better
- Indicator of overall nutritional balance and herd health



- ### Conductivity
- Per quarter/animal every milking
  - Numerical value
  - Tracking deviations from other quarters or individual history
  - Time lag on down trends
  - Observation:
    - Milk volume has effect
    - False Positives

The screenshot shows a software interface with a detailed data table. The table has multiple columns, including 'COW ID', 'DATE', 'MILKING TIME', 'MILK VOLUME', 'CONDUCTIVITY', 'TEMPERATURE', 'PH', 'LACTATION', 'MILKING ORDER', 'MILKING DURATION', 'MILKING EFFICIENCY', 'MILKING COST', 'MILKING REVENUE', 'MILKING PROFIT', 'MILKING LOSS', 'MILKING GAIN', 'MILKING RISK', 'MILKING RETURN', 'MILKING RISK-ADJUSTED RETURN', 'MILKING RISK-ADJUSTED LOSS', 'MILKING RISK-ADJUSTED GAIN', 'MILKING RISK-ADJUSTED PROFIT', 'MILKING RISK-ADJUSTED LOSS', 'MILKING RISK-ADJUSTED GAIN'. The table contains data for multiple cows, with some rows highlighted in red.





## Monitoring Dairy Management Remotely

Patrick French, PhD, Dipl ACAN

**FEED COMPONENTS**  
Always, Somewhat, Never

VirginiaTech  
Invest the Future

**FFBOVIDAE**









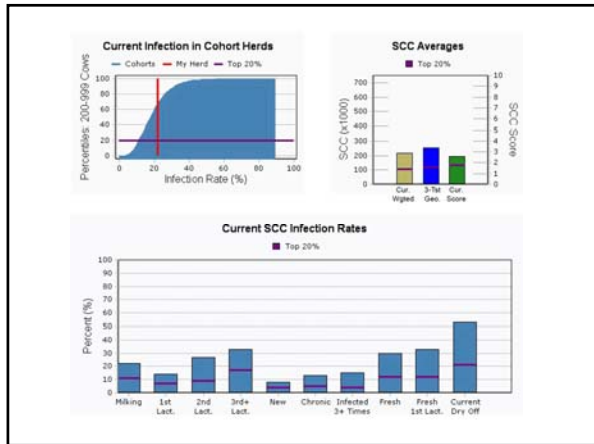
### How Can I Use This?

- File Storage
- File Sharing
  - Work
    - Rations
    - Herd Records
  - Home
    - Game Schedules
    - Photos
- Store Everything, Share Somethings

	12/17/15		1/9/16		1/29/16		1/28/16	
Ingredient	AF lbs/hd	DF lbs/hd	AF lbs/hd	DF lbs/hd	DM lbs/hd	DM lbs/hd	DM lbs/hd	DM lbs/hd
FS Mix Bin 3	4.8308	4.4215	4.8480	4.4215	4.4235	5.8415		
Dry corn	9.5240	8.0000	3.8170	3.0000	3.0000	3.0000		
Energy Booster	0.7100	0.7030	0.7080	0.7030	0.7030	0.7030		
SBM Excitler	2.8090	2.5000	4.4950	4.0000	4.0000	4.0000		
Water	16.0000	0.0160	16.0000	0.0160	0.0160	0.0160		
Soybean meal	1.6140	1.4200	1.5540	1.4200	1.4200	1.4200		
Canola	5.4170	5.0000	4.8750	4.5000	4.5000	4.5000		
Haylage	17.7300	10.0000	20.9460	10.6000	10.6000	10.6000		
IntSC	5.6340	4.0000	9.7160	6.5000	7.5000	7.5000		
Whey	10.0000	2.5000	10.0000	2.5000	2.5000	2.5000		
Corn Silage	68.0950	28.6000	77.0240	29.5000	29.5000	29.5000		
Molasses								
<b>Total</b>	<b>142.3638</b>	<b>67.1625</b>	<b>153.9780</b>	<b>67.1625</b>	<b>68.1625</b>	<b>68.1625</b>		

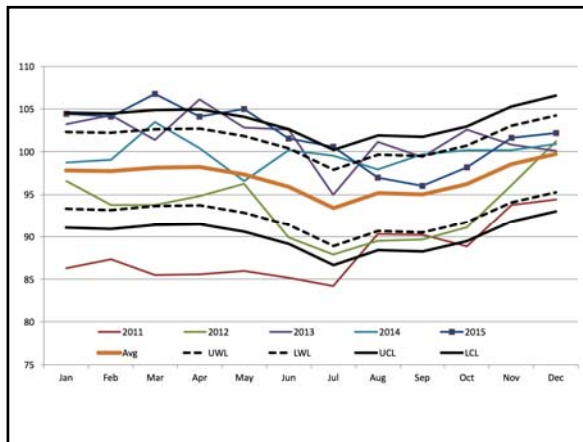
  

Forages in Use			High Group
Date	Corn Silage (DM lbs/h/d)	Haylage (DM lbs/h/d)	
11/17/15	28.6	10.0	
12/24/15	28.6	10.0	
12/18/15	28.6	10.0	
12/29/15	28.6	10.0	
1/9/16	29.5	10.6	
1/22/16	29.5	10.6	
1/23/16	29.5	10.6	
2/6/16	29.5	10.6	Hg 3.45 HG 7.18 HG 11.56



### Class III Equivalent Milk (C3EM)

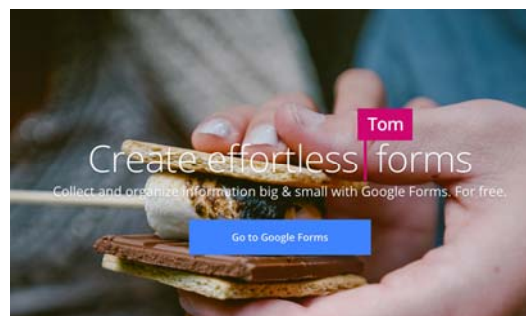
- C3EM = Calculated Milk Value / Class III \* 100
- Class III Milk = [(Protein Price x 3.1) + (Other solids price x 5.9) x 0.965] + Fat Price x 3.5
- Calculate Milk Value =
  - Protein lbs x Protein Price + [3.1 x 3 = 9.3]
  - Fat lbs x Fat Price + [3.6 x 2 = 7.2]
  - Other Solids lbs x Other Solids Price + [5.71 x 0.4 = 2.28]
  - PPD + Bonuses – Deductions
- **KEY** - Standardized to constant prices
  - Avg Prot = \$3, Fat = \$2, Other = \$0.40



### Can You Manage What You're Measuring?

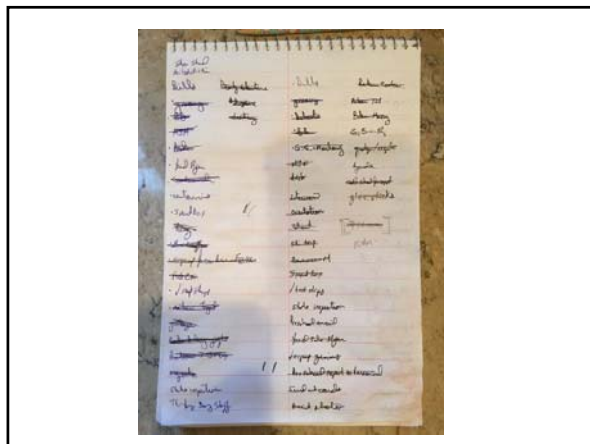


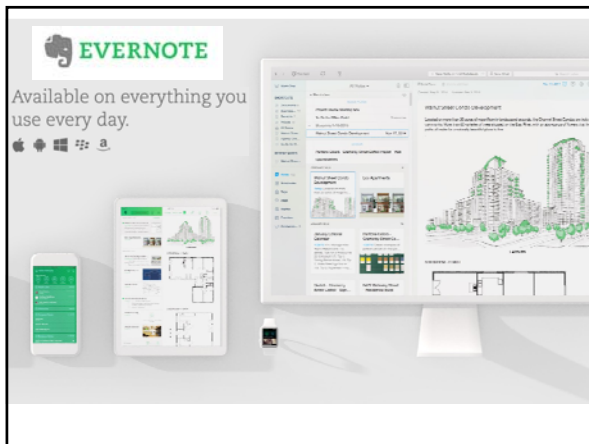
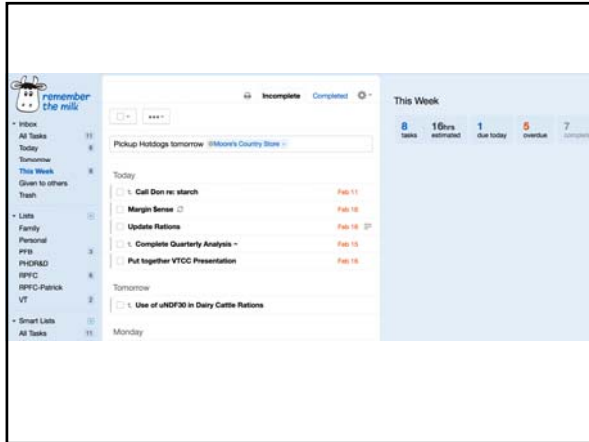
### Google Forms

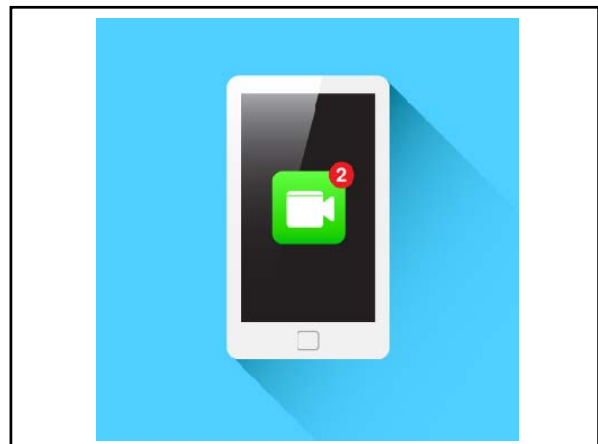
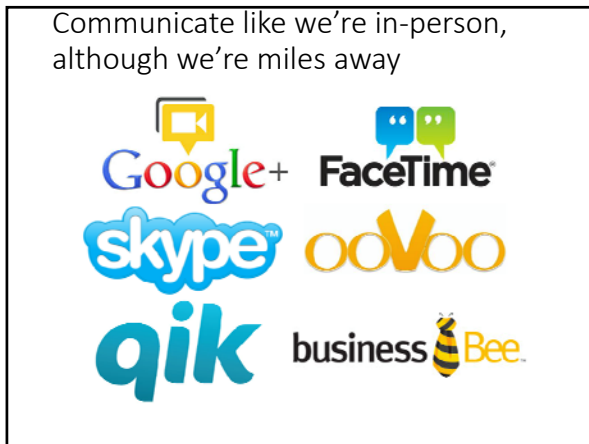
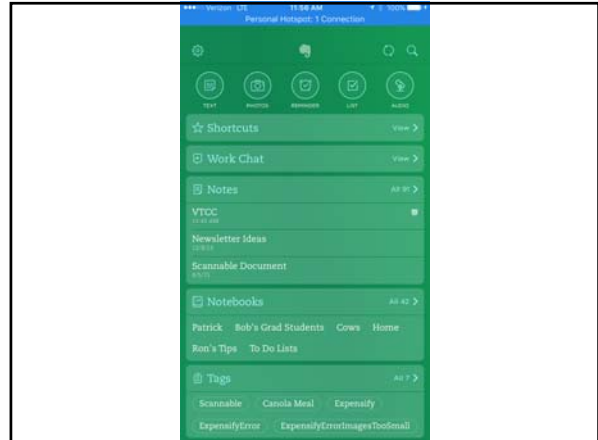
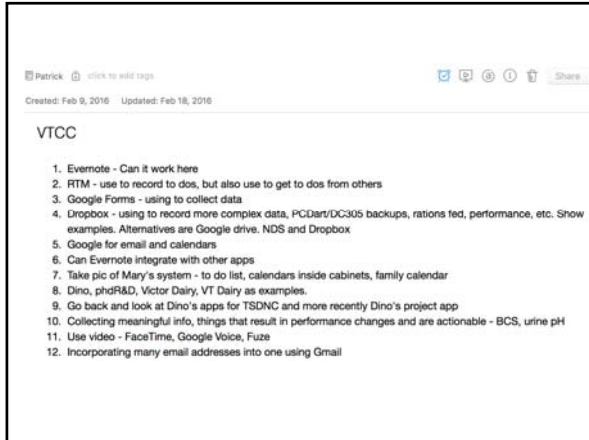


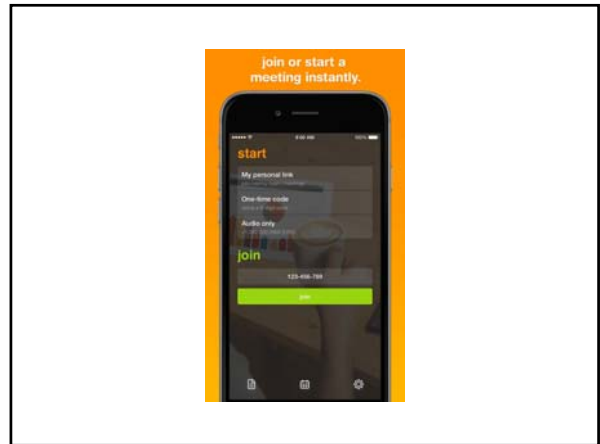
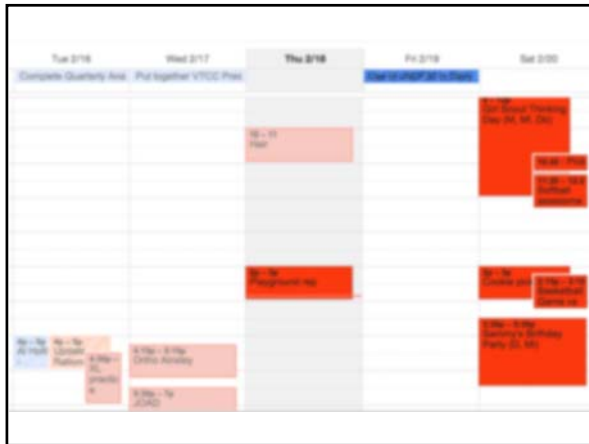
### Google Forms Example

Timestamp	Top Screen	Middle Screen	Bottom Screen	Bottom Plan	NCF	pwNCF
1/20/2016 11:14:17	2	103	43	51	26.1	19.4











## Right Quality vs High Quality Forages

Mary Beth Hall



U.S. Dairy Forage Research Center  
USDA Agricultural Research Service


VSFA 2/18/2016



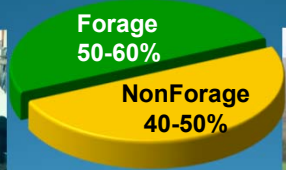
To do anything well (and repeatably), we need to understand what we are dealing with.

How do we work with forages to make rather than break rations?


© Ginger Larson



## Forage In Dairy Cow Rations



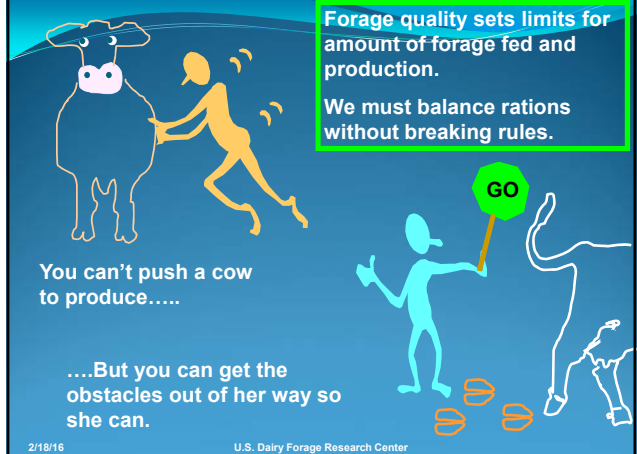
- What cows are designed to use
- Include as much forage as possible
- Meet requirements



14 herds, 28,600 – 36,960 kg RHA

Shaver and Kaiser, 2011

2/18/16 U.S. Dairy Forage Research Center



Forage quality sets limits for amount of forage fed and production.

We must balance rations without breaking rules.

You can't push a cow to produce.....

....But you can get the obstacles out of her way so she can.

2/18/16 U.S. Dairy Forage Research Center



### What Do Forages Do?

- Nutrients to meet requirements
- Physical form for healthy gut function
- They are & make good use of farm resources
- Recycles manure, reduces erosion

2/18/16 U.S. Dairy Forage Research Center

### Which Is High Quality Forage?

2/18/16 U.S. Dairy Forage Research Center

### Which Is The Best Screwdriver?

2/18/16 U.S. Dairy Forage Research Center


### What Is "Quality"?

- "Quality": how a feed complements the rest of the ration to meet cow needs.
- Not High or Low, but **Right** Quality
- What fits the need?

Composition    Digestibility

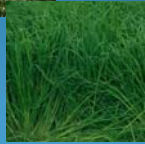
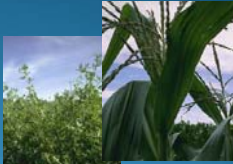
Form    Amount




2/18/16 U.S. Dairy Forage Research Center

**Form: Physically Effective Fiber** 

- Enhances rumen function
- Increases rumination
- Reduces rumen acidosis
- Rumen retention & passage
- Allows rations to work

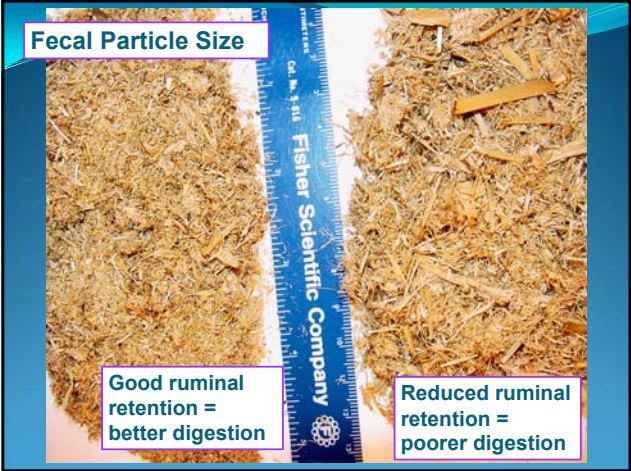
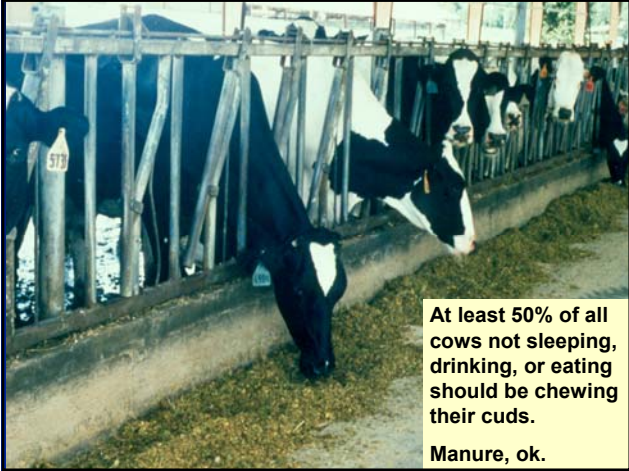
Affected by particle size, digestion, density, hydration, "softness" .....

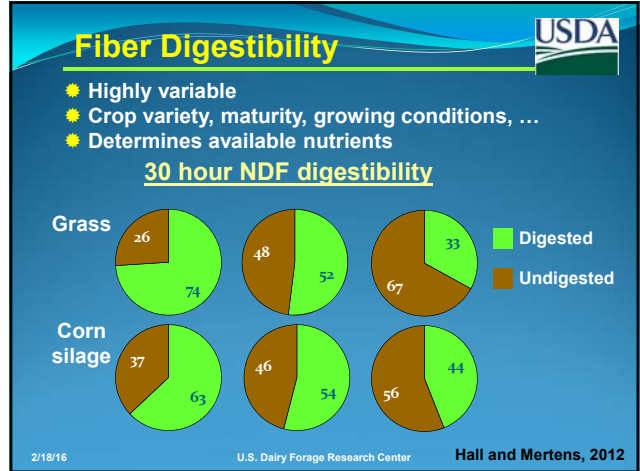
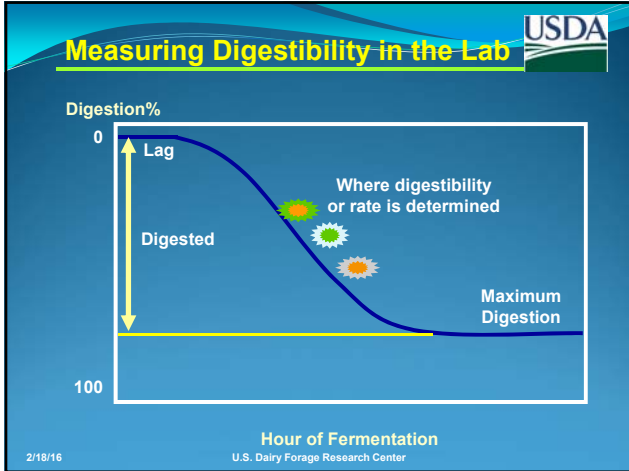


 Fine       Medium       Coarse

2/18/16 U.S. Dairy Forage Research Center







### Fiber Digestibility

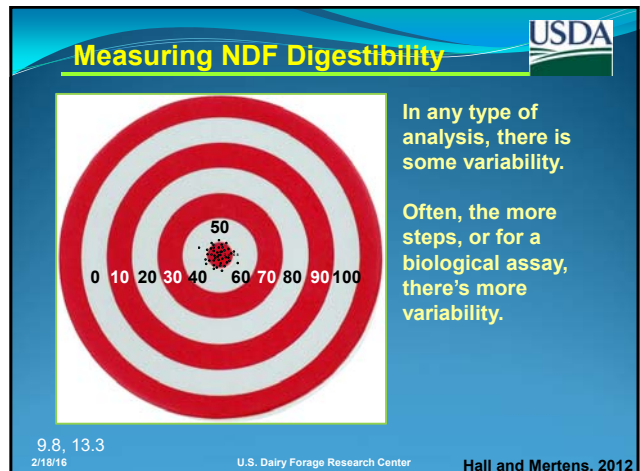
How rapidly digestible a feed is affects

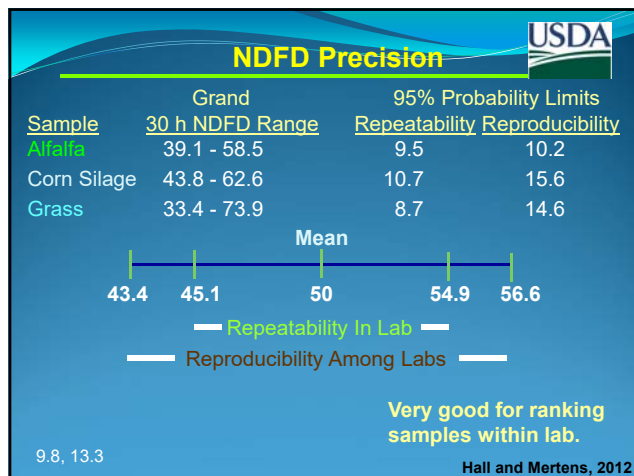
- How quickly a cow gets the nutrients
- How quickly feed breaks down & leaves the rumen

**So....**

Will a rapidly fermenting forage probably have more or less effective fiber value than one that ferments more slowly?

2/18/16 U.S. Dairy Forage Research Center





### Composition

#### Water Soluble Carbohydrates

- Fresh forages/hays
- Temperate grasses
- Almond hulls
- Bakery waste
- Beet & citrus pulps
- Molasses
- Whey products

#### Soluble Fiber

- Legume forages
- Beet & citrus pulps

#### Starch

- Grain silages
- Corn, sorghum
- Small grains
- Bakery waste
- Wheat midds
- Potatoes cull/waste

#### Fiber

- Forages
- Crop residues
- Nonforage fiber sources
- Wheat middlings
- Corn gluten feed

#### Protein

- Legume forages
- Soy & Canola
- Corn gluten meal

2/18/16 U.S. Dairy Forage Research Center

### Eaten Doesn't Mean Digested

Coarse corn meal

Poorly chopped/processed corn silage

1911 U.S. Dairy Forage Research Center


### Body Condition Changes

OK?  
Depending on days in milk...

Too Thin.

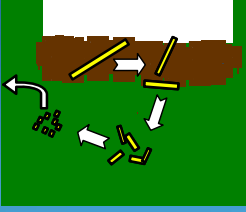
2/18/16 U.S. Dairy Forage Research Center

### Forage: Current Recommendations



- Composition
- Physical form
- Digestibility


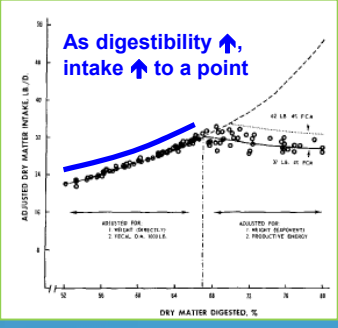
	Min. Forage NDF	Min. Dietary NDF	Max. Dietary NFC
	19	25	44
	18	27	42
	17	29	40
	16	31	38
	15	33	36



- NDF from Forage as 0.9 to 1% of body weight (Mertens)
- 75% NDF from forage

2/18/16 U.S. Dairy Forage Research Center Dairy NRC, 2001

### (In)Digestibility and Intake

As digestibility ↑, intake ↑ to a point

There's only so much undigestible material a cow can fit in her rumen/gut!


Undigestible feed limits intake.

NDF is the least digestible part of the diet.

Bigger pieces of feed cannot pass until they are digested & ruminated to reduce their size.

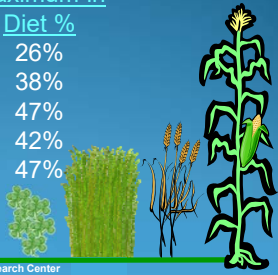
Conrad et al., 1964, J. Dairy Sci. 47:54 Conrad, 1966, J. Anim. Sci. 25:227

### How Much Can You Feed?




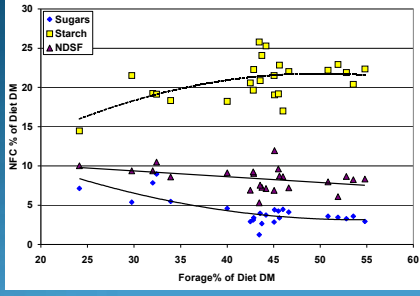
Starting Point: 28% NDF in the ration  
 Allowable fNDF = 28% x 75% from forage = 21%  
 Allowable Forage = Allowable NDF% / Forage NDF%

	Forage NDF	Maximum in Diet %
Straw	80%	26%
Barley Silage	55%	38%
Alfalfa Silage	45%	47%
50:50 Barley:Alf	50%	42%
Corn Silage	45%	47%



2/18/16 U.S. Dairy Forage Research Center

### Formulating For NFC





5% WSC  
 25% starch  
 7% soluble fiber  
 Allowable starch relative to amount of forage/effective fiber?

2/18/16 U.S. Dairy Forage Research Center Hall and Van Horn, 2001

### Moldy Feed / Mycotoxins

What is the costs of preventably sick cows?




Spoilage

2/18/16 U.S. Dairy Forage Research Center

### Sorting This Out On The Farm


- Balance first with forages. They dictate the ration's base.
- Aim to meet cow fiber & energy needs within bounds of present recommendations.
- ...Then work with the cows to figure out the details.



2/18/16 U.S. Dairy Forage Research Center

### Sorting This Out On The Farm

- Things you can evaluate
  - Digestibility and composition
  - Particle size & sorting
  - Rumination and manure evaluation
  - Intake, performance, and feed efficiency
  - Body condition score change



2/18/16 U.S. Dairy Forage Research Center

### Questions?



U. S. Dairy Forage Research Center  
[www.ars.usda.gov/mwa/madison/dfrc](http://www.ars.usda.gov/mwa/madison/dfrc)

**USDA**  
United States Department of Agriculture

**Protein & Carbon**  
**Rumen Fermentation**  
**do**  
**WHAT!?!?!**

Mary Beth Hall

U.S. Dairy Forage Research Center  
USDA Agricultural Research Service

VSFA 2/19/2016

Systems  
Forage  
Nutrition  
Environment

**USDA**

**Rations that don't behave....**

When cows don't perform like we think they should, the cows are not the ones who are wrong.

What were we missing?

11/11/15 U.S. Dairy Forage Research Center

**USDA**

**Feed Digestion In The Rumen**

Carbohydrate

Gas

Organic acids

Microbes

Ammonia & BCVFA

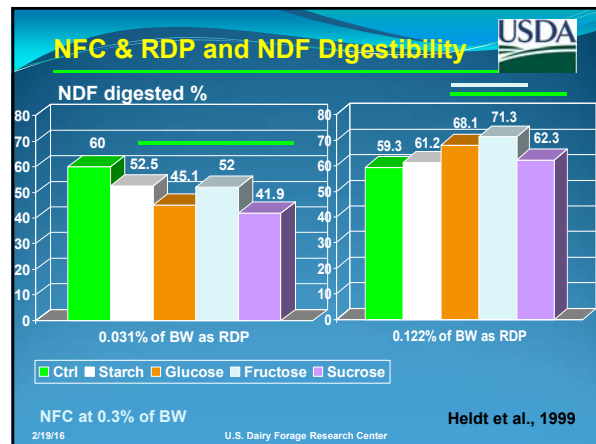
Protein

Energy & pH

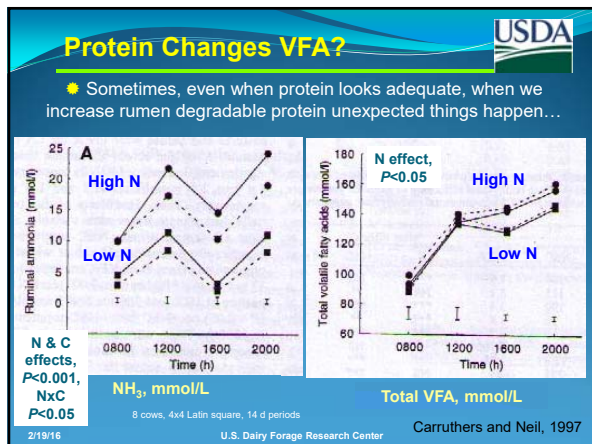
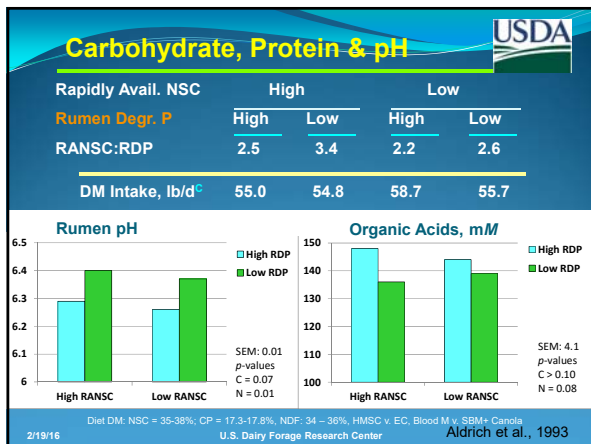
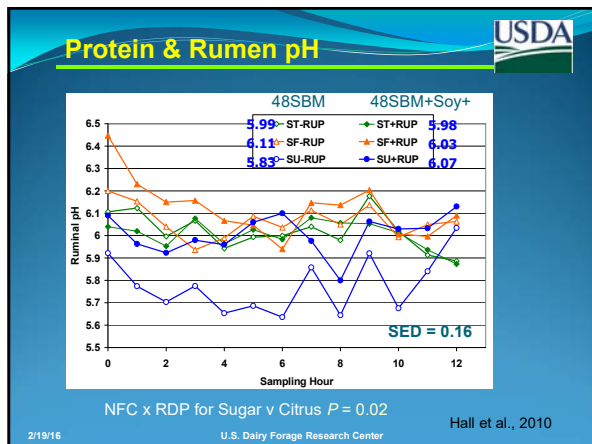
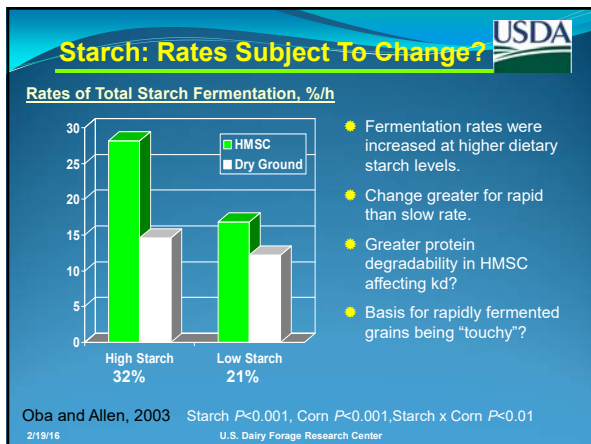
High quality protein

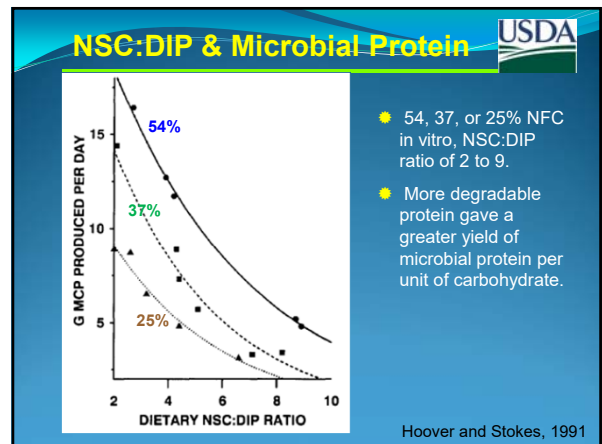
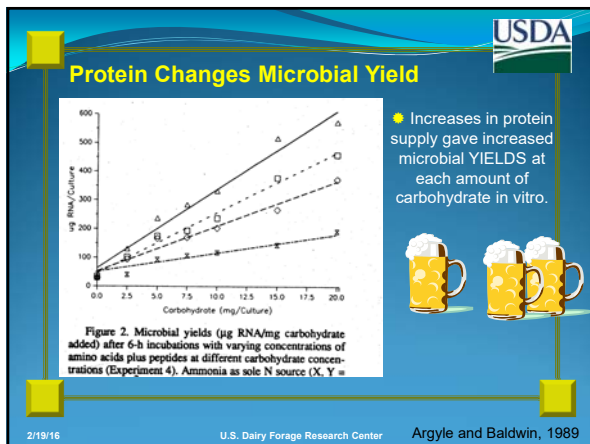
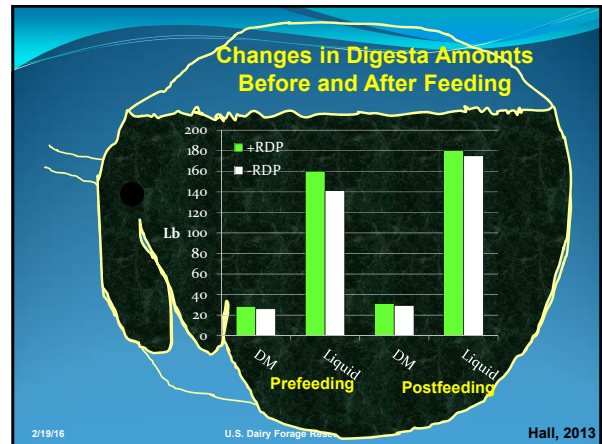
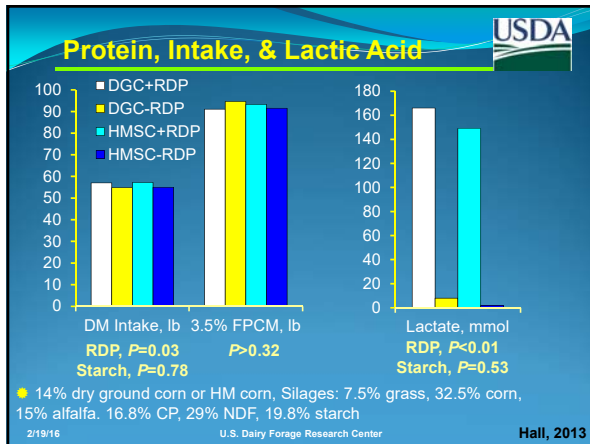
Carbohydrate fermentation drives microbial protein production.  
More carbohydrate fermentation = more organic acids and lower pH.

2/19/16 U.S. Dairy Forage Research Center









USDA

## Protein supplementation changed yield of microbial protein from carbohydrate.

How???

2/19/16 U.S. Dairy Forage Research Center

USDA

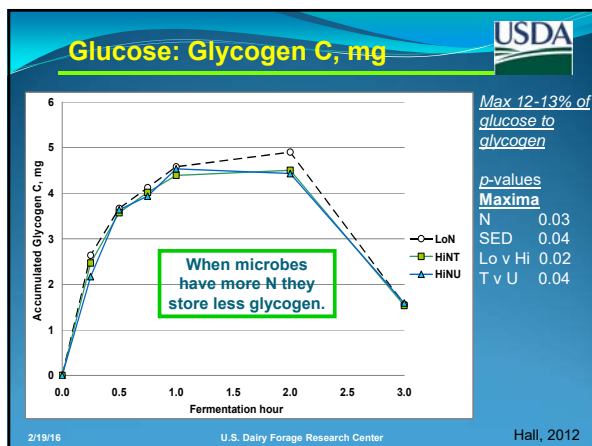
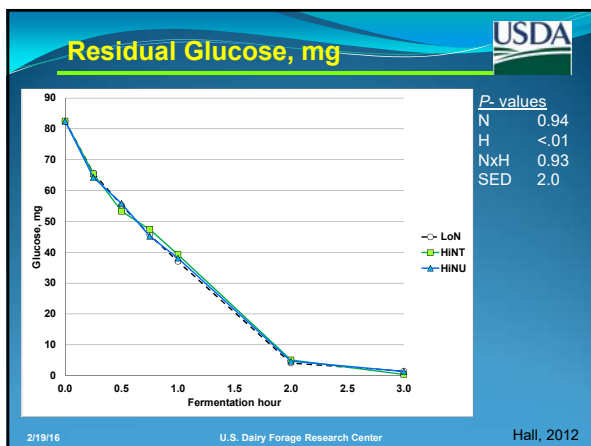
## How Microbes Process NFC

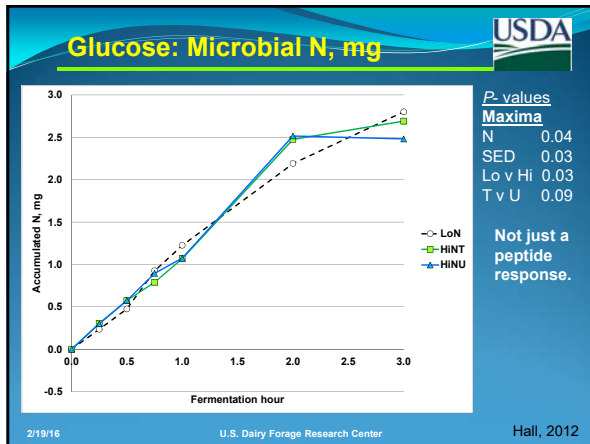
Carbohydrates that microbes utilize rapidly.

- ❖ glucose
- ❖ fructose
- ❖ sucrose
- ❖ lactose
- ❖ raffinose
- ❖ fructan
- ❖ starch

Readily Available Carbohydrates = Organic acids + Microbes + Gas + Glycogen

2/19/16 U.S. Dairy Forage Research Center





### Counterbalancing

**More Glycogen**

- More energy to make glycogen
- Less energy for microbe growth
- Dampen pH drops
- Slows the fermentation
- Another SI "starch" source?

**Less Glycogen**

- Make more microbes (?)
- Make more lactate (less energy?)
- Greater ruminal digestion?
- Change passage (?)

2/19/16 U.S. Dairy Forage Research Center

### What Microbes Do With Energy

**IF, microbes have all the nutrients they need:**  
 Stay Alive  
 Make More Microbes

**IF, something is lacking:**  
 Stay Alive  
 Make Some Microbes  
 Make Glycogen  
 Waste Energy

2/19/16 U.S. Dairy Forage Research Center

### Rumen degradable protein affects:


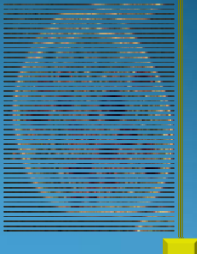
- How rapidly carbohydrates are fermented in the rumen
- The efficiency of microbial growth
- Total microbe production

2/19/16 U.S. Dairy Forage Research Center

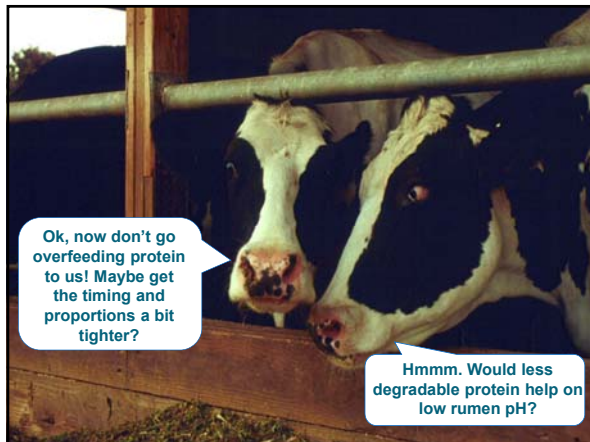
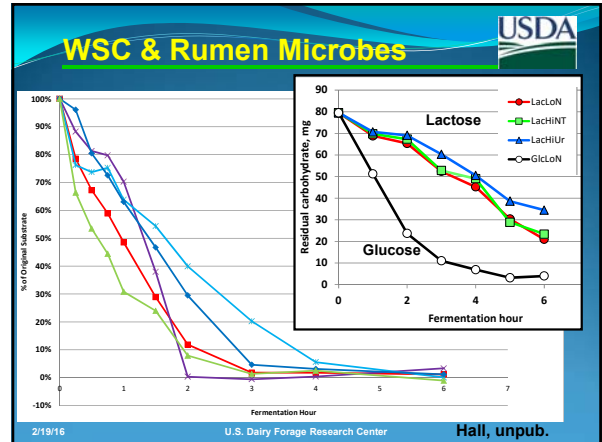
**So What?**

Feed efficiency starts in the rumen.


This fits in the big picture of what we need to do to keep the cow productive, more efficient, and healthy.


2/19/16 U.S. Dairy Forage Research Center



**Summary**



- Degradable protein affects carbohydrate use by rumen microbes, their efficiency, and potential nutrient supply.
- Don't go and overfeed protein!!! Adjust timing for rapidly available protein relative to rapidly available carbohydrate?
- Rumen products need to be delivered to cow to be useful. How will kp affect net results?
- We have more to learn.





2/19/16 U.S. Dairy Forage Research Center

## Questions?

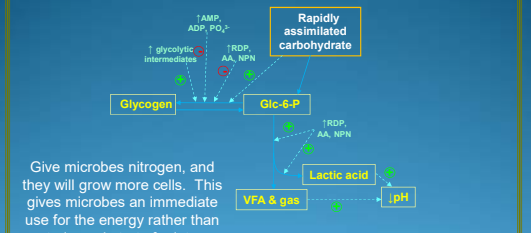



**U. S. Dairy Forage Research Center**  
[www.ars.usda.gov/mwa/madison/dfrc](http://www.ars.usda.gov/mwa/madison/dfrc)

## Questions?

**U.S. Dairy Forage Research Center**

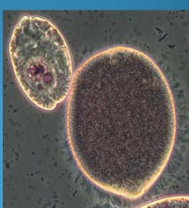


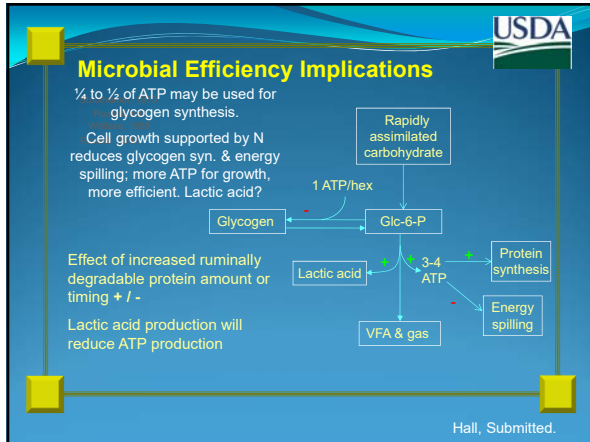
Give microbes nitrogen, and they will grow more cells. This gives microbes an immediate use for the energy rather than storing substrate for later.

Hall, Submitted.

### Testing Protein Amount & Type

- Glucose as the carbohydrate substrate
- LoN: 12% less N from peptides
- HiNU: N added back with urea
- HiNT: N added back with Tryptone (peptides)
- Microbial N, glycogen, VFA, Glc







Our Industry. Our Passion. Our Voice.

## FSMA Hazard Analysis & Veterinary Feed Directive


Richard Sellers, PAS, Dipl., ACAS  
Sr. Vice President, Public Policy & Education  
American Feed Industry Association

VOICE REPRESENTATION EXPERTISE ENGAGEMENT

### FSMA Hazard Analysis

- FSMA final rule requires each registered facility to have a written hazard analysis for chemical, physical and microbiological hazards, including the following:
  - Frequency/Probably and Severity
  - Experience
  - Scientific reports
  - Known illness and frequency
  - And the impact of the following:

Our Industry. Our Passion. Our Voice.




Page 2

### FSMA Hazard Analysis

- (1) The formulation of the animal food;
- (2) The condition, function, and design of the facility and equipment;
- (3) Raw materials and other ingredients;
- (4) Transportation practices;
- (5) Manufacturing/processing procedures;
- (6) Packaging activities and labeling activities;
- (7) Storage and distribution;

Our Industry. Our Passion. Our Voice.




Page 3

### FSMA Hazard Analysis

- (8) Intended or reasonably foreseeable use;
- (9) Sanitation, including employee hygiene; and
- (10) Any other relevant factors such as the temporal (*e.g.*, weather-related)
- And nature of some hazards (*e.g.*, levels of some natural toxins).

Our Industry. Our Passion. Our Voice.



Page 4



### FSMA Hazard Analysis

- Is that enough?
- Can you do it?
- More than a HACCP program requires
- AFIA is partnering with the University of Minnesota's Center for Animal Health and Food Safety to do a generic HA for the feed industry
- Will be available in late October.

Our Industry. Our Passion. Our Voice.



Page 5

### FSMA Hazard Analysis

- All AFIA members will receive CAHFS report with details on how to use
- Must have your PCQI review it and make it facility specific and add your mill's experience
- Have invited NGFA to join the project
- This will save each facility considerable resources, as doing a hazard analysis will be expensive
- Funded by AFIA's foundation--IFEEDER

Our Industry. Our Passion. Our Voice.



Page 6

### VFD changes: final rule



Our Industry. Our Passion. Our Voice.



Page 7

### Animal Drugs Expected to be VFD Drugs

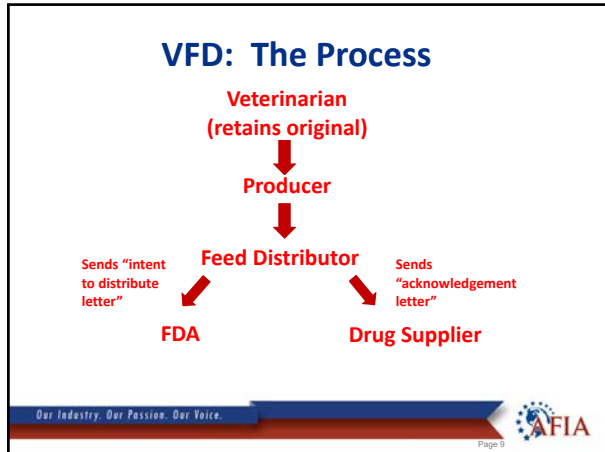
- |                             |                             |
|-----------------------------|-----------------------------|
| Apramycin (not marketed)    | Oxytetracycline             |
| Avilamycin (new VFD)        | Penicillin                  |
| Chlortetracycline           | Streptomycin                |
| Erythromycin (not marketed) | Sulfadimethoxine:Ormetoprim |
| Florfenicol (already VFD)   | Tilmicosin (already VFD)    |
| Hygromycin B                | Tylosin                     |
| Lincomycin                  | Sulfamerazine               |
| Neomycin                    | Sulfamethazine              |
| Oleandomycin (not marketed) | Sulfaquinolone              |
|                             | Virginiamycin               |

List of affected products:  
<http://www.fda.gov/AnimalVeterinary/SafetyHealth/AntimicrobialResistance/JudiciousUseofAntimicrobials/ucm390429.htm>

Our Industry. Our Passion. Our Voice.



Page 8



### VFD: The Coming Changes

- FDA issued Guidance for Industry documents #209 and #213 that tells drug sponsors to change from growth promotion, feed efficiency and milk production claims to therapeutic/prevention claims in three years (by Dec. 2016)
- This requires data submission and approval or updates to the claims—likely will remove claims
- There are about 16 chemical entities and 280+ uses affected, not including current VFD drugs.

Our Industry. Our Passion. Our Voice.

Page 10

### VFD: The Coming Changes

- These drugs would come under the control of a veterinarian via VFD
- This would include many feed drugs except dewormers, carbadox, bambamycin, ionophores, bacitracin and a few others
- AFIA has focused on the VFD process and the administrative changes needed to assist in an orderly transition
- VFDs will be required for each use of a drug, including for FFA and 4-H use

Our Industry. Our Passion. Our Voice.

Page 11

### VFD: Practical Issues

- Original VFD form is retained by the veterinarian and copies to the producer and feed distributor
- Faxes (and limited electronic) VFDs are allowed
- Phone-in VFDs are not allowed
- Feed mills can deliver smaller amounts than on VFD and save rest for later
- Delivering a VFD to the farm before the producer has a VFD form is problematic

Our Industry. Our Passion. Our Voice.

Page 12

### VFD: Current Challenges (cont'd.)

- More VFD approvals increases paperwork load and review times for feed mills
- AFIA says say feed mills put at disadvantage when producer customer cannot be served appropriately due to incorrect forms
- Storing VFD drugs prior to use and prior to receiving the VFD is a problem for producers
- AFIA is addressing this issue with FDA

Our Industry. Our Passion. Our Voice.



Page 13

### VFD: Concerns

- The following concerns have arisen:
  - Scanned VFDs from the veterinarian must be printed and filed unless the feed distributor has a FDA registered computer (21 CFR, Part 11)
  - Veterinarians must complete a "Veterinarian's Intention Statement"
  - Will allow faxes and pdfs without hard copies, must print, date and file

Our Industry. Our Passion. Our Voice.



Page 14

### VFD: Affirmation Statements

Veterinarian must mark one of the following on each VFD form:

1. "This VFD only authorizes the use of the VFD drug(s) cited in this order and is not intended to authorize the use of such drug(s) in combination with any other animal drugs."

Our Industry. Our Passion. Our Voice.



Page 15

### VFD: Affirmation Statements

Veterinarian must mark one of the following on each VFD form:

2. "This VFD authorizes the use of the VFD drug(s) cited in this order in the following FDA-approved, conditionally approved, or indexed combination(s) in medicated feed that contains the VFD drug(s) as a component." [List specific approved, conditionally approved, or indexed combination medicated feeds following this statement.]

Our Industry. Our Passion. Our Voice.



Page 16

### VFD: Affirmation Statements

Veterinarian must mark one of the following on each VFD form:

3. "This VFD authorizes the use of the VFD drug(s) cited in this order in any FDA-approved, conditionally approved, or indexed combination(s) in medicated feed that contains the VFD drug(s) as a component." (Sec. 558.6(b)(6)).

### VFD: Generic Drug Use

Generics may be used if the drug or tradename is listed and the veterinarian doesn't object.

### VFD: The Future Challenges

- How will this happen: all drugs VFD overnight, phase-in???
- Will drug sponsors save these changes and release all the new drugs at once?
- Will FDA require training for vets?
- Will there be a list of trained vets?
- Where will more vets come from?
- Will there be enforcement against vets?

### VFD: The Future Challenges

- We are addressing all these issues with FDA
- We hope FDA is amenable to an orderly phase in as there may be the same approved drugs not requiring a VFD with the new approval that requires a VFD in the marketplace.
- FDA will likely require "sticker" of old premix bags to note that use of these premixes after 2017 will require a VFD
- Will FDA allow those to be exhausted?

### VFD: Timeline

- **October 1, new VFD rule effective**
- **October 31, new VFD form must be implemented**
- **Summer/Fall 2016, drug sponsors contacting feed companies with label changes**
- **January 1, 2017, must cease all growth promotion claims and hopefully can use old premixes but must have a valid VFD**
- **Will likely allow some time exhaust supplies: AFIA is doing a survey**

Our Industry. Our Passion. Our Voice.



Page 21

### VFD: Next Steps

- **Most drug sponsors seem to be removing the production claims and leaving the therapeutic claims and will contact feed companies**
- **If data need to be submitted, then review will take longer for the change and resulting drug will not have a generic for some years**

Our Industry. Our Passion. Our Voice.



Page 22

### VFD: Next Steps

- **FDA told AFIA that these changes must take place January 1, 2017 for new and old drug premixes**
- **We urged CVM to put out a notice industry-wide**
- **All old premixes will require a VFD after Jan. 1**
- **AFIA will be collecting data on amount of premixed in feed mills soon and in November 2016 and possibly six months after that**
- **This will be the basis of extension requests**

Our Industry. Our Passion. Our Voice.



Page 23

## Questions/Discussion

Our Industry. Our Passion. Our Voice.



Page 24



### Challenges and Opportunities in the Beef Industry




**70th Annual Convention**  
2016 Virginia State Feed Association & Nutritional Management Cow College  
Roanoke, VA  
February 18, 2016



Nevil Speer, PhD, MBA  
U.S. Operations  
AgriClear, Inc.  
Bowling Green, KY



## CHALLENGE: MARKET



2016 Virginia State Feed Association & Nutritional Management "Cow" College



### 2015

Tight supplies drive CME live cattle to 6th straight yearly gain


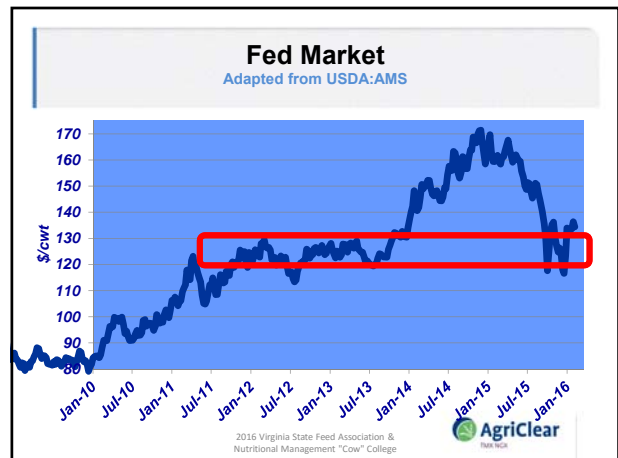
2015 TRENDS: High cattle prices, weather-dependent grain prices predicted by economist

Continued record prices amid tight beef supplies in 2015

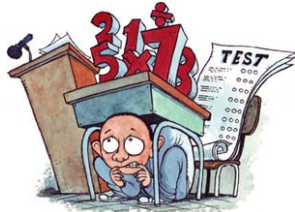
TheCityWire.com : Cattle prices will be high in 2015

Land prices peaking; cattle still on the rise

Experts: 2015 Cattle Prices May Be Higher Than 2014

### It Didn't Turn Out That Way!

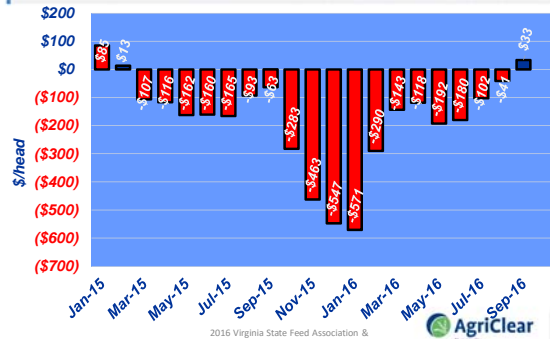


2016 Virginia State Feed Association & Nutritional Management "Cow" College



### Feedyard Net Returns (\$/head) Historical and Projected

Adapted from Kansas State University

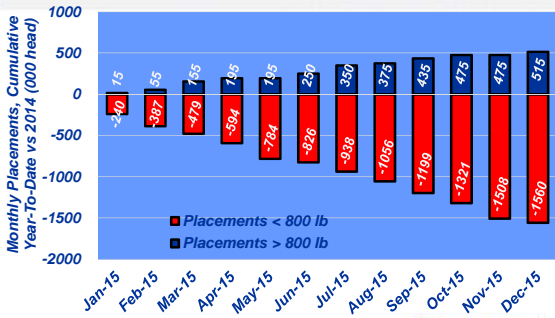


2016 Virginia State Feed Association & Nutritional Management "Cow" College



### Cumulative YTD Placement Trends

Adapted from USDA:NASS

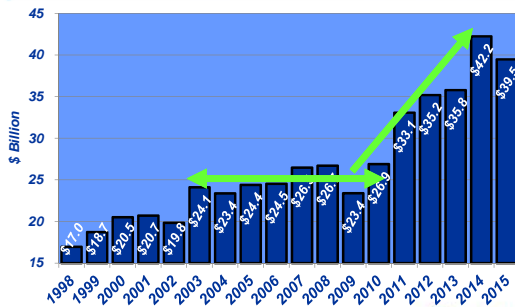


2016 Virginia State Feed Association & Nutritional Management "Cow" College



### Annual Feedyard Revenue

Adapted from USDA:AMS and USDA:NASS



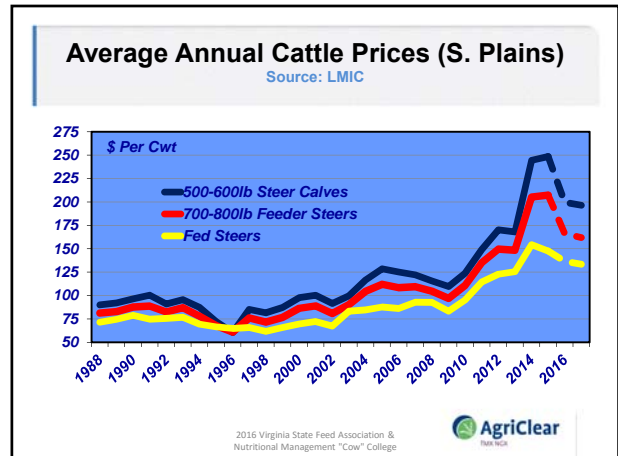
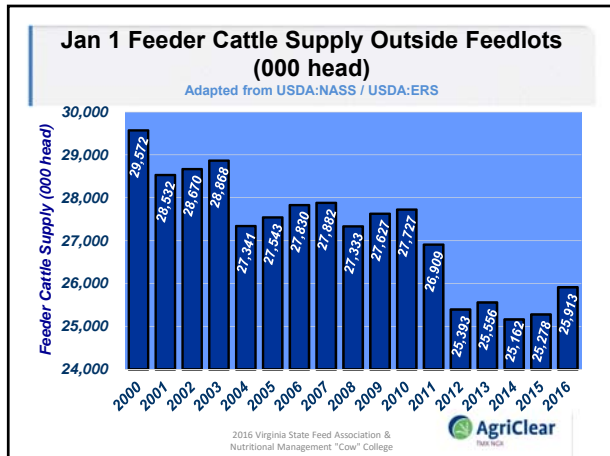
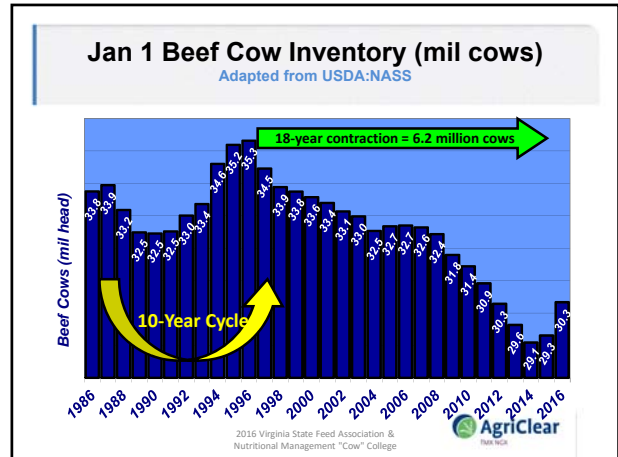
2016 Virginia State Feed Association & Nutritional Management "Cow" College

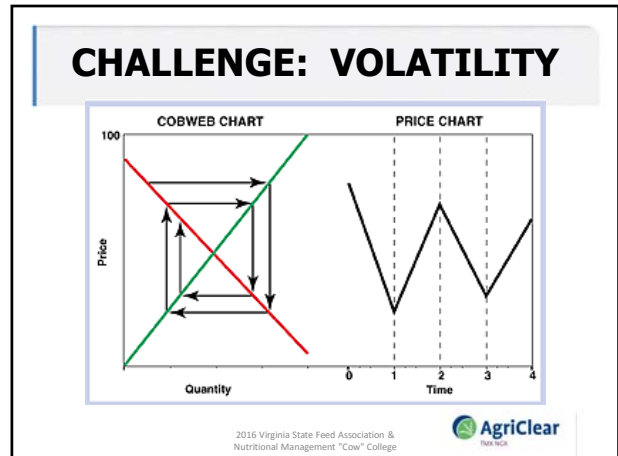
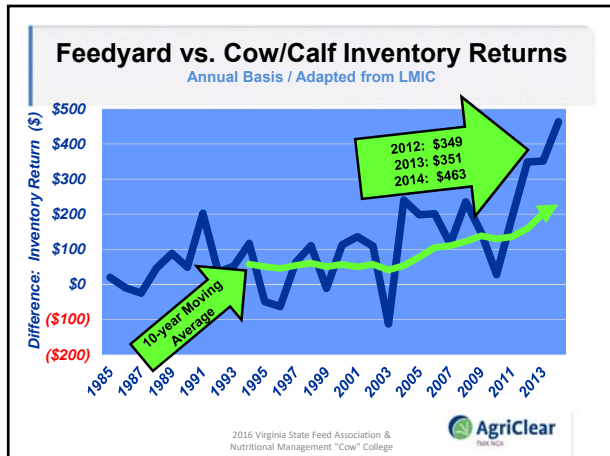
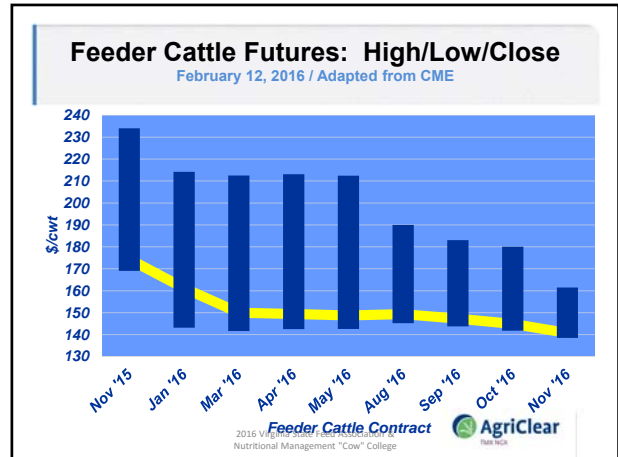
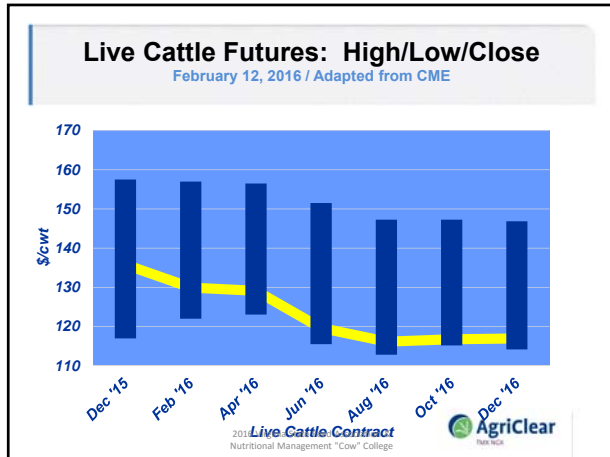


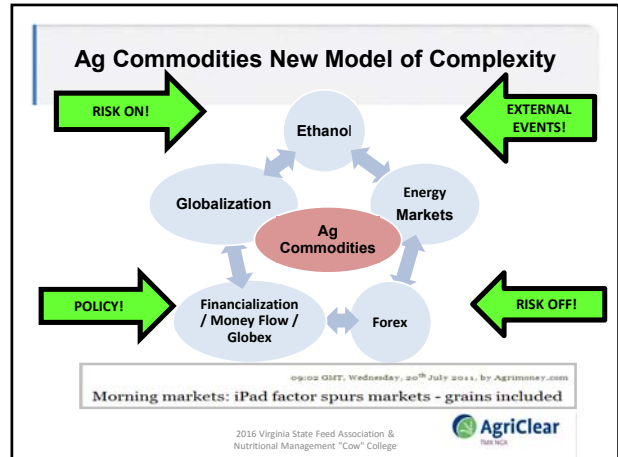
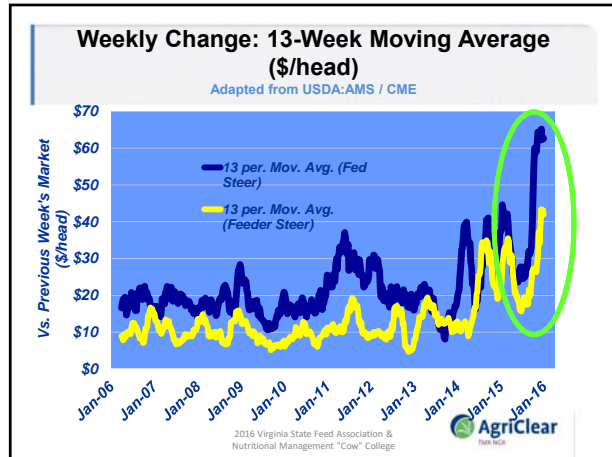


## LOOKING AHEAD TO 2016

2016 Virginia State Feed Association & Nutritional Management "Cow" College







### CHALLENGE: RISK


1. Danger  
Therefore, need to seek protection
2. Opportunity  
Perspective of missing out (more later....)

2016 Virginia State Feed Association & Nutritional Management "Cow" College  
 AgriClear


### Protecting Against External Risk

- Lock in margins
- Refinance long-term debt
- Pay down debt!
- Increase working capital reserve
- Carefully, conservatively evaluate expansion opportunities (is it a cash trap?)
- Manage costs!

*"Managing risk includes the willingness to give up some upside potential to protect against downside risk."*


2016 Virginia State Feed Association & Nutritional Management "Cow" College 

### Kansas Farm Management Assoc. Profitability Comparison Among Operations Beef Cow Operation / Sell Calves - 2013



	High 1/3	Mid 1/3	Low 1/3
# of cows	166	104	98
# of calves sold	128	83	89
Avg wt of calves sold	609	608	531
Sale Price (\$/cwt)	\$ 165	\$ 158	\$ 162
Gross Income	\$ 972	\$ 933	\$ 817
Feed Costs	\$ 290	\$ 437	\$ 477
Pasture Cost	\$ 162	\$ 137	\$ 151
Total	\$ 901	\$ 1,109	\$ 1,314
Net Return (\$/head)	\$ 71	\$ (176)	\$ (497)


*"Research suggests that while both production and price do impact profit, but they are much less important in explaining differences between producers than costs."*

2016 Virginia State Feed Association & Nutritional Management "Cow" College 

### Large Commercial Producer Purchasing Priority Behavior

Adapted from University of Purdue

Category	Animal Health Products (%)	Feed (%)
Performance Price Relationship	45.5	44.0
Performance Relationship Price	11.8	12.7
Price Performance Relationship	23.5	23.0
Other Combined: Price/Rel/Perf Rel/Perf/Price Rel/Price/Perf	19.2	20.8

2016 Virginia State Feed Association & Nutritional Management "Cow" College 

## OPPORTUNITY: BUSINESS!!

- What's the market going to be?
  - Doing what we've always done
- The right question:
  - What's the business environment telling us?
  - How will we construct our business management decisions around those signals?
  - Where do new opportunities lie?



2016 Virginia State Feed Association & Nutritional Management "Cow" College 

## FOOD CONSUMERS

2016 Virginia State Feed Association & Nutritional Management "Cow" College

### General Customer Demands

James Womack and Daniel Jones: [Lean Solutions: How Companies and Customers Can Create Value and Wealth Together](#), c. 2005

1. Solve my problem completely
2. Don't waste my time
3. Provide exactly what I *want*
4. Deliver value where I *want* it
5. Supply value when I *want*
6. Reduce the number of decisions I must make!!

2016 Virginia State Feed Association & Nutritional Management "Cow" College

### How have your attitudes about the following food issues changed over the past few years?

Adapted from SMG / WFCF

	■ Much more concerned	■ More concerned
Safety / impact of antibiotics	29%	35%
Safety / impact of hormones and growth promotants	31%	32%
Safety / impact of genetically modified foods	29%	34%
How humanely animals are raised and handled	22%	34%
Supporting farms or producers whose values are similar to my own	21%	32%

© 2015

### General Attitudes Among Consumers (% respondents)

Adapted from Sullivan, Higdon & Sink - FoodThink

Feel Food Companies are Transparent about Production Practices	30
Feel Agriculture Industry is Transparent	34
Want to know more about where their food comes from	65
Want food industry take more action in educating people on how food is...	66
Think it's important to understand how their food is produced	67

"Two out of three consumers think it's very or somewhat important to understand how their food is produced."  
"And 66 percent want to see more action from the food industry to educate people on how food is produced."

2016 Virginia State Feed Association & Nutritional Management "Cow" College

### The Power of the Post Recession Consumer

John Gerzema and Michael D'Antonio, Strategy + Business

- "Say hello to a lifestyle more focused on community, connection, quality and creativity."
- "People are returning to old-fashioned values to build new lives of purpose and connection."
- "They also realize that how they spend their money is a form of power, and are moving from mindless consumption to mindful consumption **increasingly taking care to purchase goods and services from sellers that meet their standards and reflect their values.**"



2016 Virginia State Feed Association & Nutritional Management "Cow" College



## NEW EMPHASIS

# Feedstuffs

Consumers want narrative with food purchases

**Communicate to turn tide of cynicism**

**New tack needed on food literacy**

**Honest dialogue facilitates survival**

**Ignoring reality of consumer sentiment will be costly**


2016 Virginia State Feed Association & Nutritional Management "Cow" College

**BOTH!!! QUALITY AND STORY!!!**

Change in requirements / focus / emphasis over time

1991	1995	2000	2005	2011
External fat	Overall uniformity	Overall uniformity	Traceability	Food safety
Seam fat	Overall palatability	Carcass weights	Overall uniformity	Eating satisfaction
Overall palatability	Marbling	Tenderness	Instrument grading	How, when, where cattle were raised
Tenderness	Tenderness	Marbling	Market signals	Lean, fat, bone
Overall cutability	External and seam fat	Reduced quality due to implants	Segmentation	Weight and size
Marbling	Cut weights	External fat	Carcass weights	Cattle genetics

2016 Virginia State Feed Association & Nutritional Management "Cow" College



## MARKET DIFFERENTIATION!!


## BEAT THE COMMODITY TRAP




2016 Virginia State Feed Association & Nutritional Management "Cow" College



### Customer-Centric Thinking: Reverse Traditional Value Chain




- Traditional approach:
  - Start with core competencies (production) and then move downstream through marketing channels and finally to the consumer.
- Consumer-centric approach
  - Bottom-up: start with the customer and then adapt the value chain accordingly.



Source: Deming (1994)


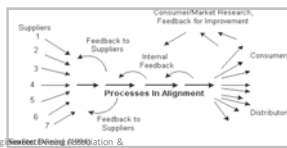
2016 Virginia State Feed Association & Nutritional Management "Cow" College



### Become A Food-Producer Partner!!!


Shelf-Centered Collaboration  
Kauffeld, Sauer and Bergson: *Strategy + Business*, Autumn 2007

- The overarching goal is for each function and each business in the value chain to think end-to-end about the entire network of participants, from the first supplier to the **end consumer**.
- [by doing so] **they can now contribute to making the entire value chain more effective and responsive.**

Source: Deming (1994)


2016 Virginia State Feed Association & Nutritional Management "Cow" College



### 2015 Video Sale Average Premium (\$/cwt)

	<u>Heifers</u>	<u>Steers</u>
SAV	7.83	1.90
NHTC	9.03	7.73
VNB	5.81	1.83
GAP	10.95	8.53
Organic	42.77	24.52

2016 Virginia State Feed Association & Nutritional Management "Cow" College



### OPPORTUNITY: BEEF QUALITY - KEY TO PROSPERITY

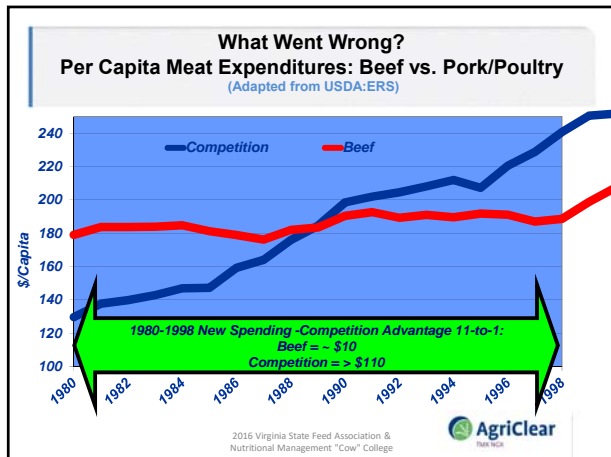
*"The path to sustainable, profitable growth begins with creating more promoters [happy customers] and few detractors [unhappy customers]....It's that simple and that profound."*

Frederick Reichheld, *Harvard Business Review*, Dec. 2003



2016 Virginia State Feed Association & Nutritional Management "Cow" College





### Beef Was Working In A **Commodity** Mindset "Where We've Been"

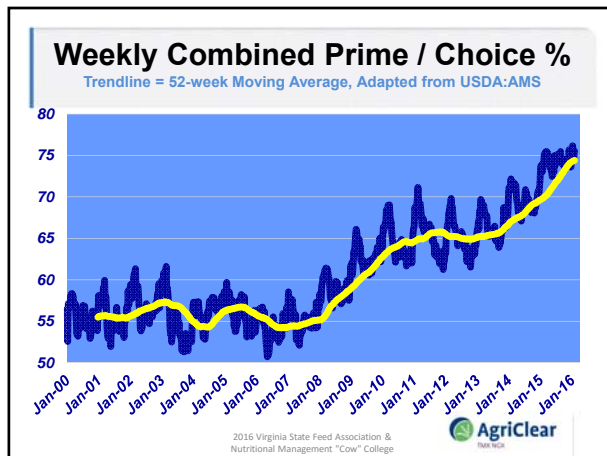
- **Traditional Supply Chain**
  - Adversarial relationships
  - Win-lose negotiations
  - Short term focus
  - Primary emphasis on cost
  - Little concern for added value
  - Limited communication
  - Volatile
  - Unresponsive

2016 Virginia State Feed Association & Nutritional Management "Cow" College  
AgriClear

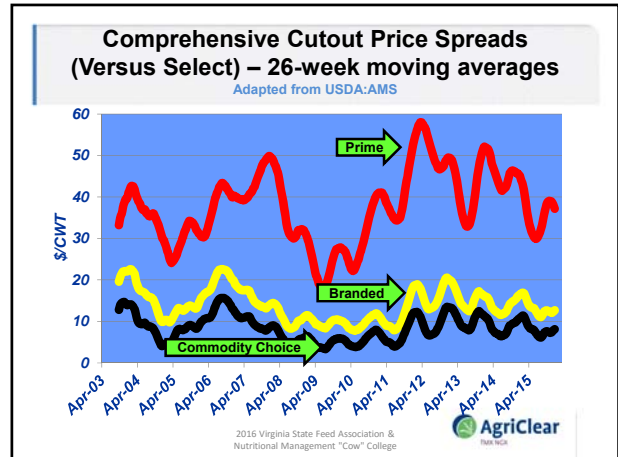
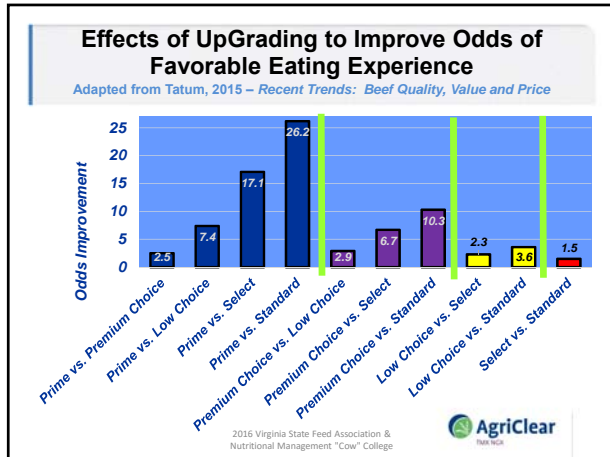
### Beef Was Losing Market Share

- Health
- Convenience
- Price / value
- Era of increasing consumer empowerment!
- Quality /Taste!!!!

2016 Virginia State Feed Association & Nutritional Management "Cow" College  
AgriClear







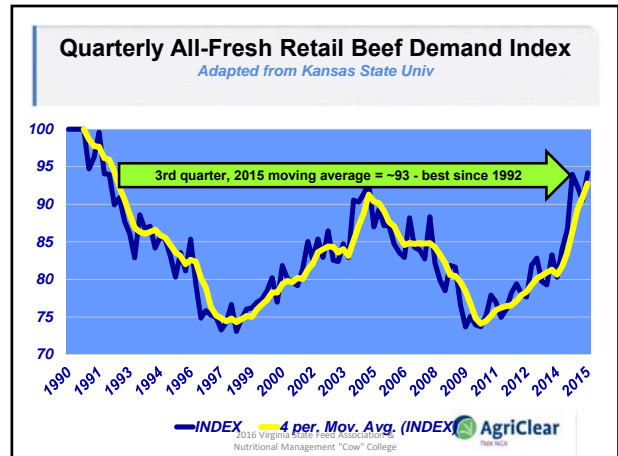
## FINAL DEMAND: ECONOMIC GAME CHANGER

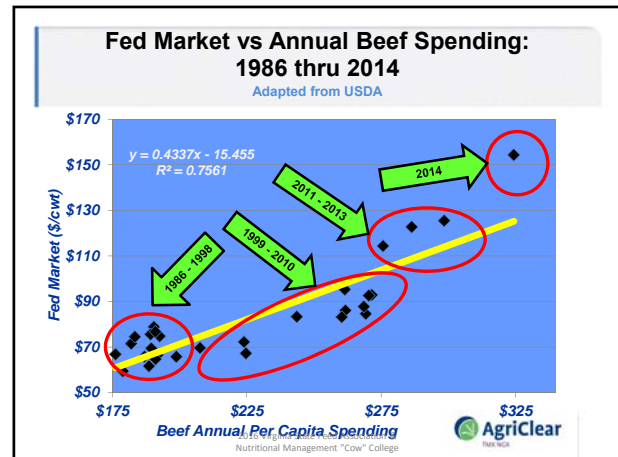
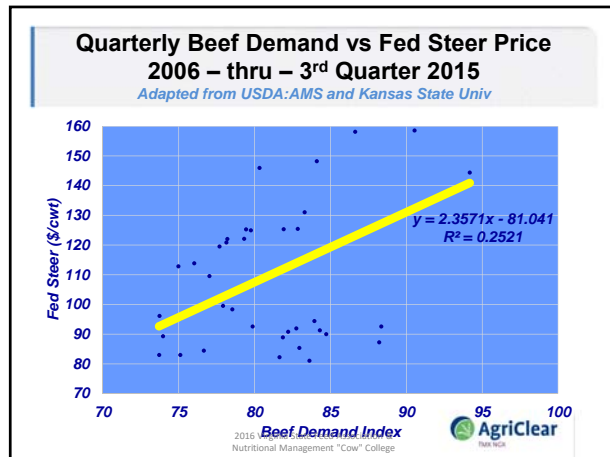
20 years of work =  
Enhanced beef quality and consistency  
More responsive precision and efficiency of product delivery to various consumer segments.



**Bottom-line: improved customer satisfaction that's anchoring spending in these challenging times.**

2016 Virginia State Feed Association & Nutritional Management "Cow" College  
AgriClear





### OPPORTUNITY: BeaT the Commodity Trap

*Adapted from Sheth*

- **Deterioration: low-cost players disrupt the status quo**
- **Can't match low-end rival**
  - Economies of scale
  - Cost structure
  - Experience curve
  - Even if you could, simply accelerates the deterioration when low-end discounter uses its muscle to punish the challenger
- **Turn the trap to your advantage:**
  - "Contain the low-end players market power to the low end."

2016 Virginia State Feed Association & Nutritional Management "Cow" College  
AgriClear

### What NOT To Do!

BENAVOAGAP.COM

2016 Virginia State Feed Association & Nutritional Management "Cow" College  
AgriClear

## What To Do!

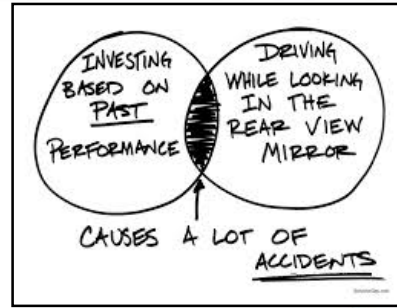


Invest time AND resources into obtaining objective information and performing disciplined review!

2016 Virginia State Feed Association & Nutritional Management "Cow" College



## Complacency Is Not An Option



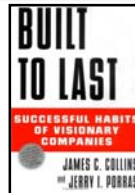
2016 Virginia State Feed Association & Nutritional Management "Cow" College



## PRESERVE THE CORE / STIMULATE PROGRESS

*If an [industry] is to meet the challenges of a changing world, it must be prepared to change everything about itself except [its basic] beliefs...*

*The only sacred cow in an organization should be its basic philosophy of doing business.*



2016 Virginia State Feed Association & Nutritional Management "Cow" College



## Introduction to AgriClear

AgriClear is a transformational web-based platform that connects North American Cattle Producers. Marketers can now securely list, transact, and be assured of payment from their computer, phone, or tablet.



## Benefits of AgriClear

**Cost Savings**

*Lower cost structure at \$6/head/side, with no listing fee.*

**Expanded Marketplace**

*Access to a broad network of verified North American buyers and sellers.*

**Attribute Based Marketing**

*Provides greater ability to capture more value from your genetic and/or management inputs.*

**Payment Assurance**

*Market across North America with financial certainty. Sale proceeds are paid in advance by the buyer, and held until both parties confirm satisfactory completion of the contract.*



## Counter-Party Risk

What happens if the guy you've known for 20 years in the ag community – you've always known he's good for it – what if one day he's not good for it?

How will that affect your business?

Don't let someone else's financial problems become your problems.



2016 Virginia State Feed Association & Nutritional Management "Cow" College



FeedWatch, December 22, 2014

Opinion

## Food doesn't happen by accident



**“From my perspective, the scene was profound. It served as a reminder of the behind-the-scenes intricacy involved in getting food to our tables – something we often take for granted. The fact that we can take it for granted is something for which we all should be thankful.”**

2016 Virginia State Feed Association & Nutritional Management "Cow" College



## QUESTIONS / COMMENTS?



Nevil Speer, PhD, MBA

2016 Virginia State Feed Association & Nutritional Management "Cow" College



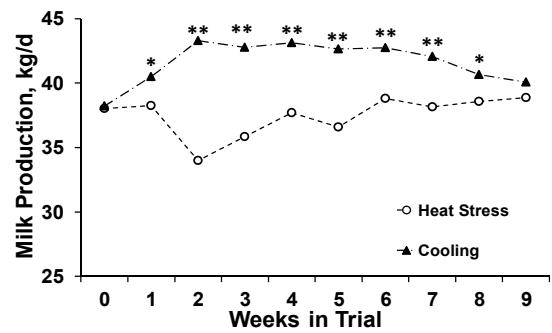
### Managing heat stress in transition cows and calves

Tao. S\*, A. P. A. Monteiro\*, X-S. Weng\*, J. Laporta†, G. E. Dahl†, J. K. Bernard\*

\*Department of Animal and Dairy Science, University of Georgia;  
 †Department of Animal Sciences, University of Florida

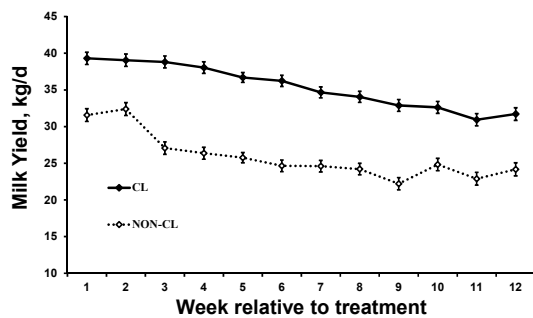


### Heat stress reduces milk production of early lactating cows



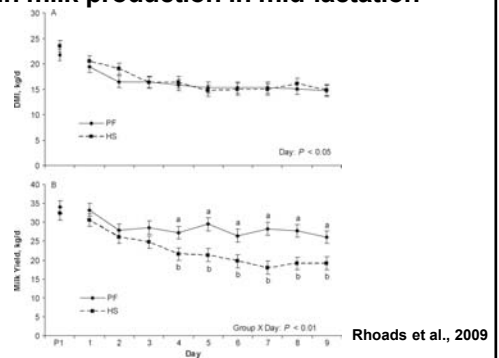
Tao and Dahl, Unpublished

### Heat stress reduces milk production of mid and late lactation cows

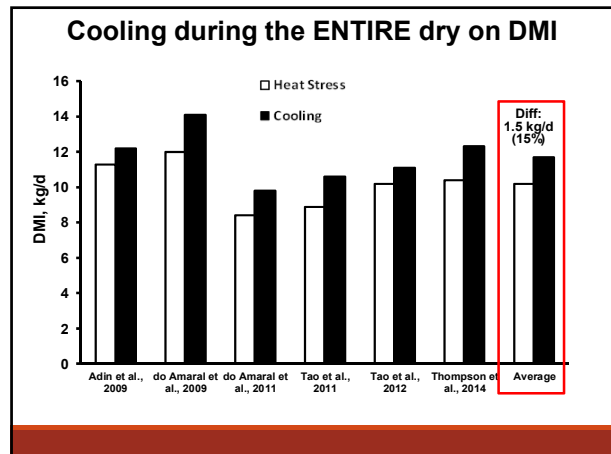
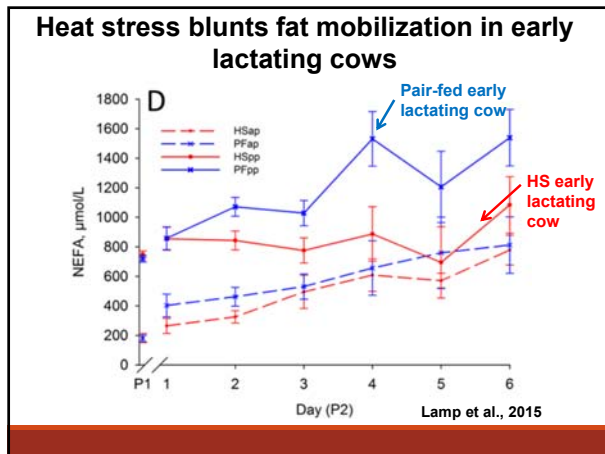
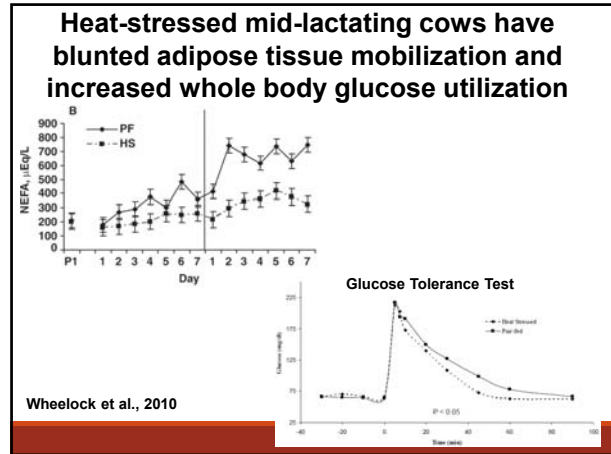
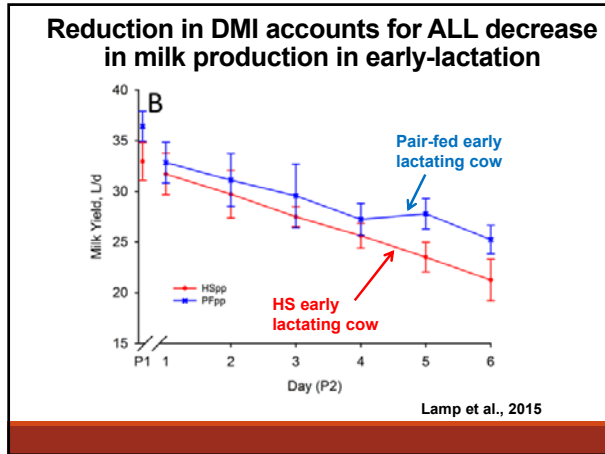


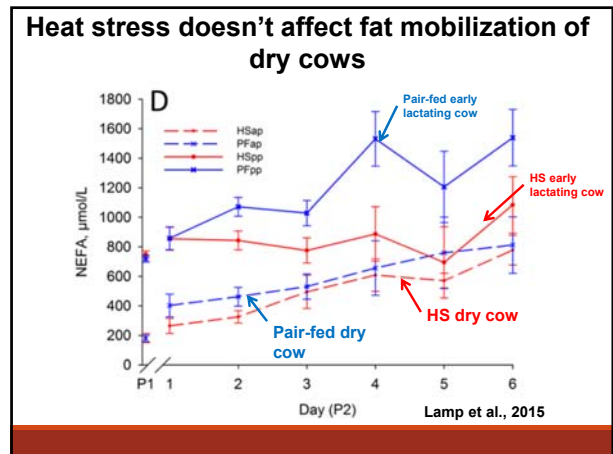
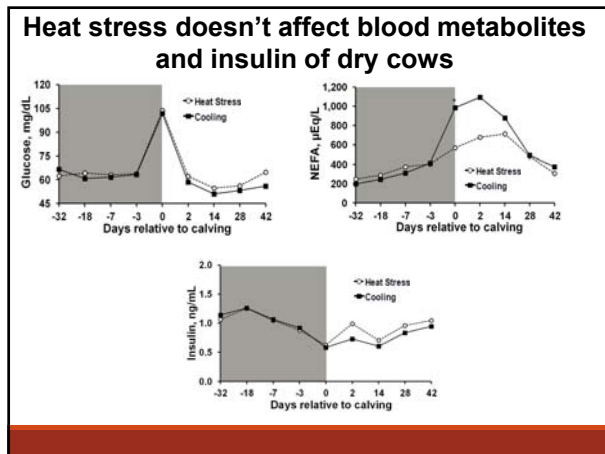
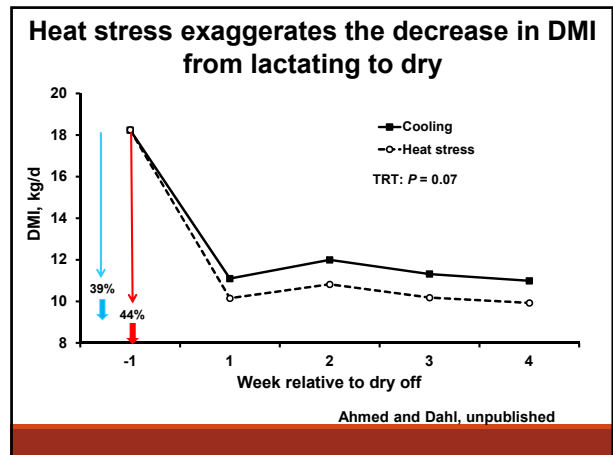
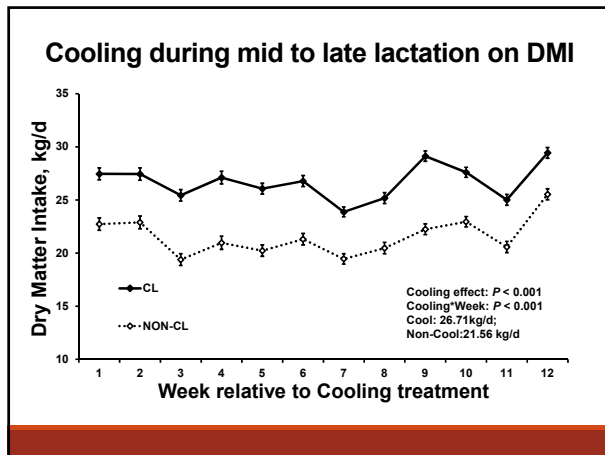
Weng and Tao, Unpublished

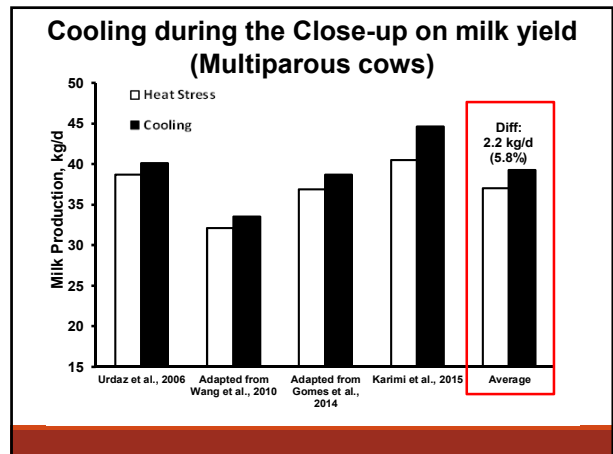
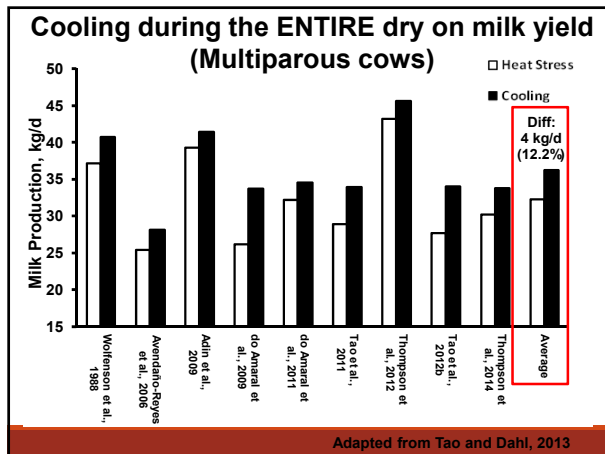
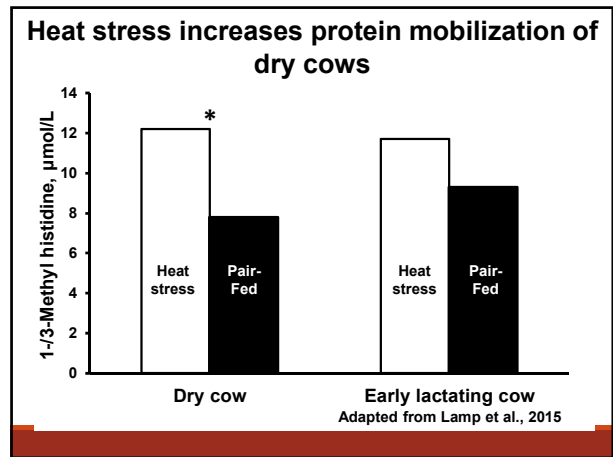
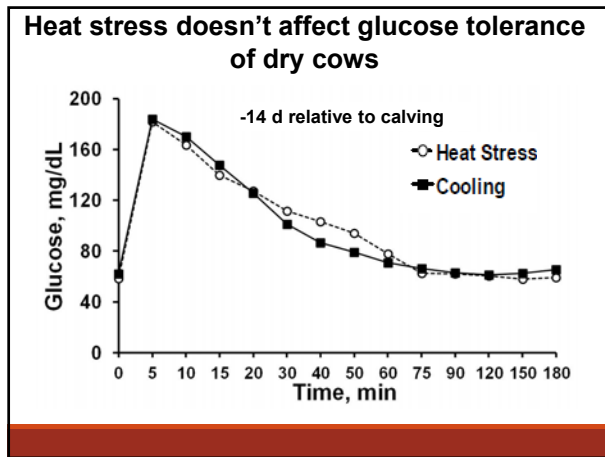
### Reduction in DMI accounts for 50% decrease in milk production in mid-lactation



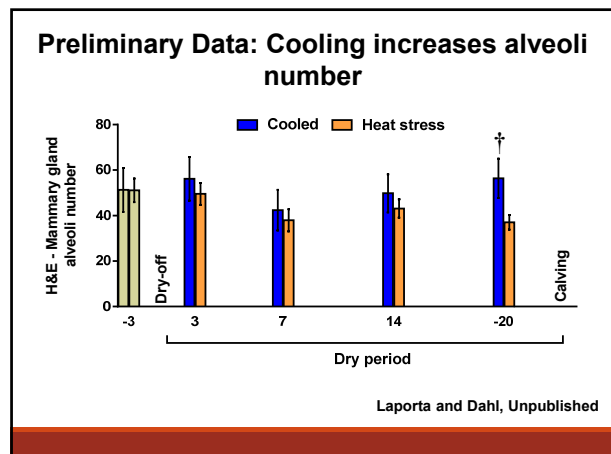
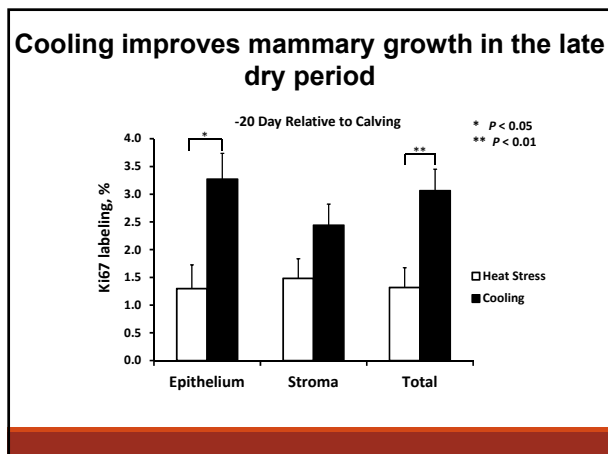
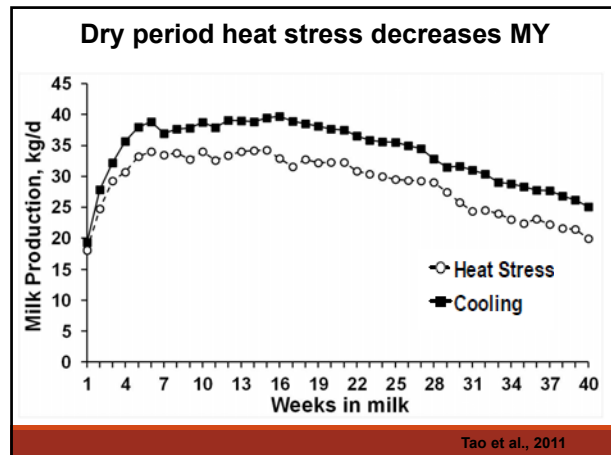
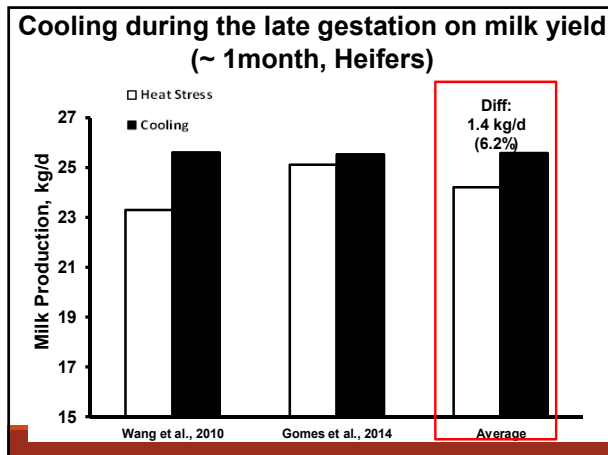
Rhoads et al., 2009

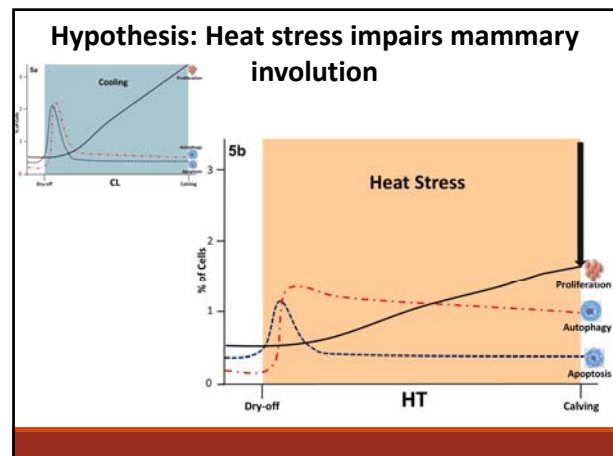
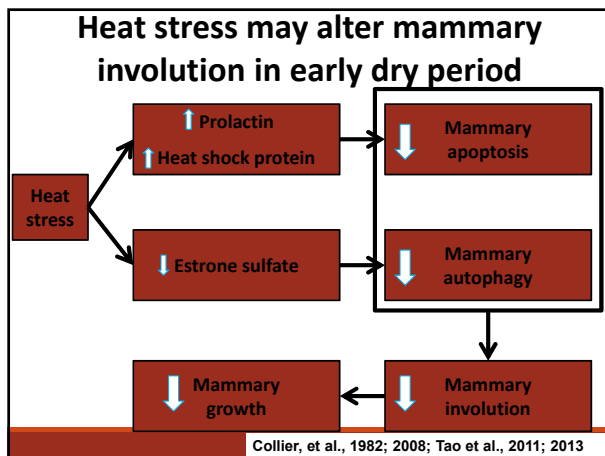
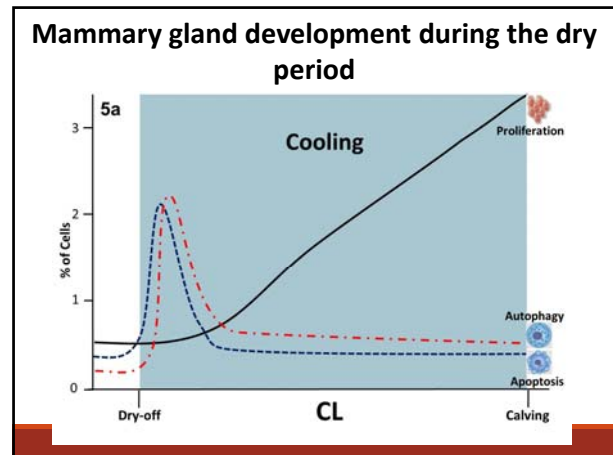
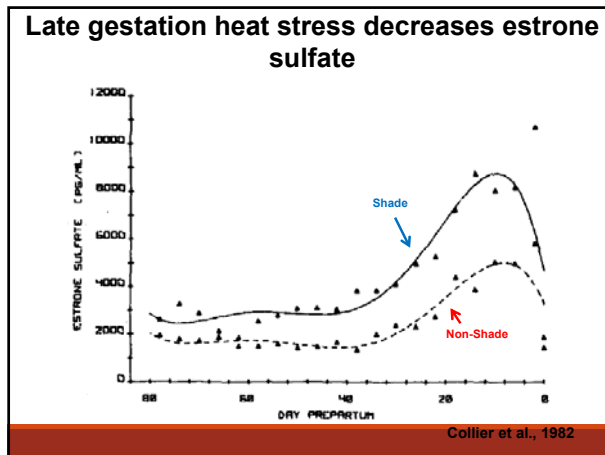




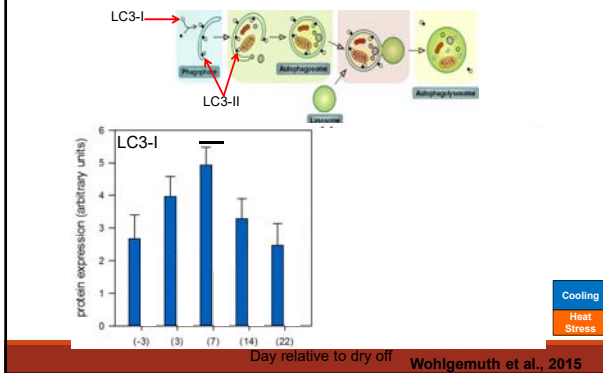




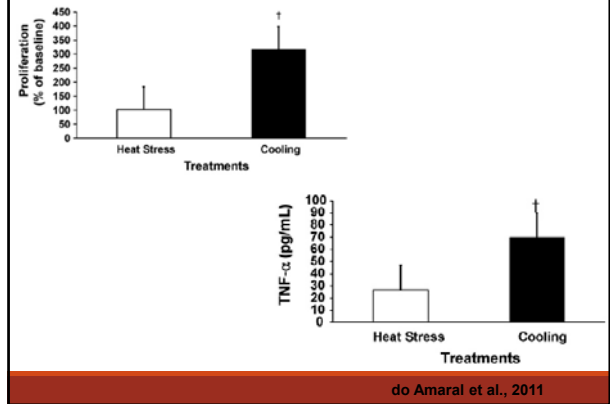




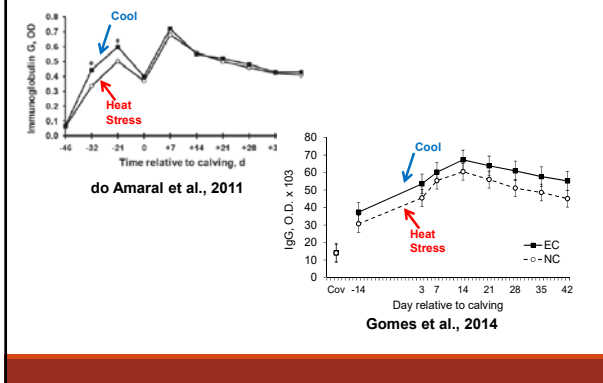
### Heat stress blunts mammary autophagy during the early dry period



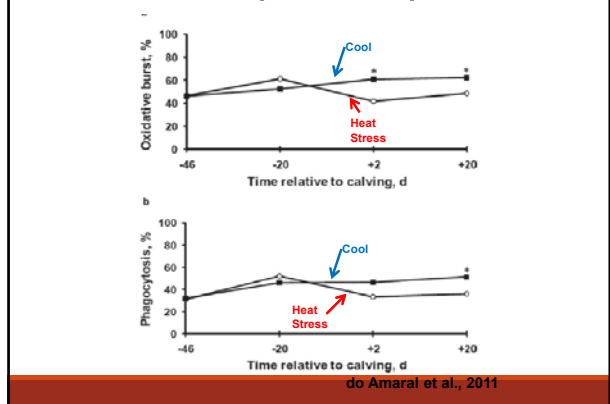
### Heat stress impairs lymphocyte proliferation

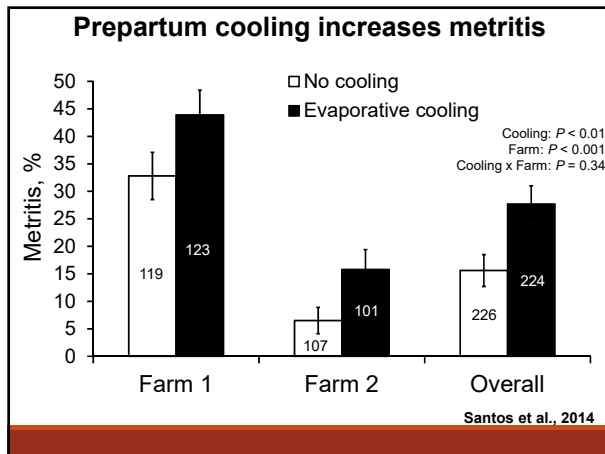
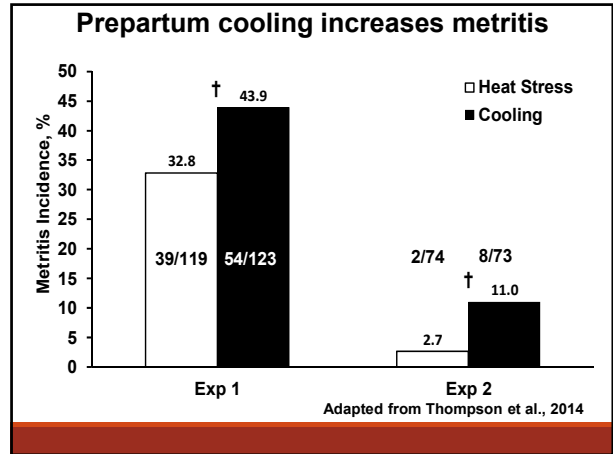
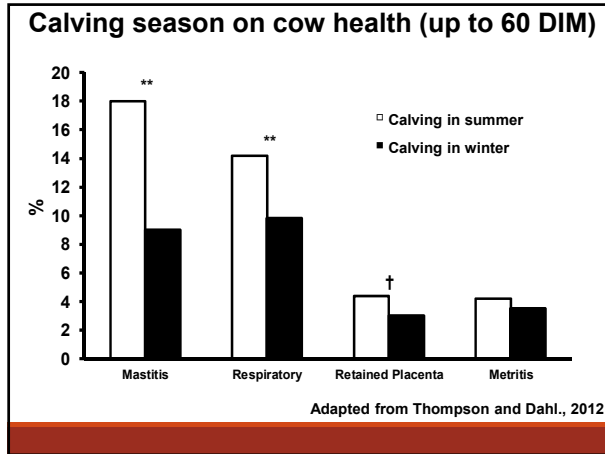


### Heat stress impairs IgG responses against ovalbumin challenge



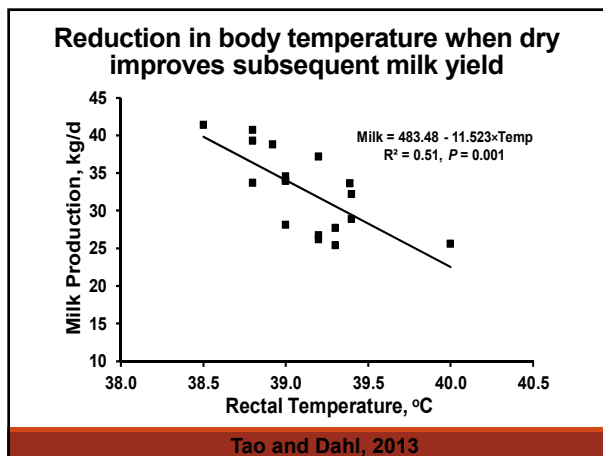
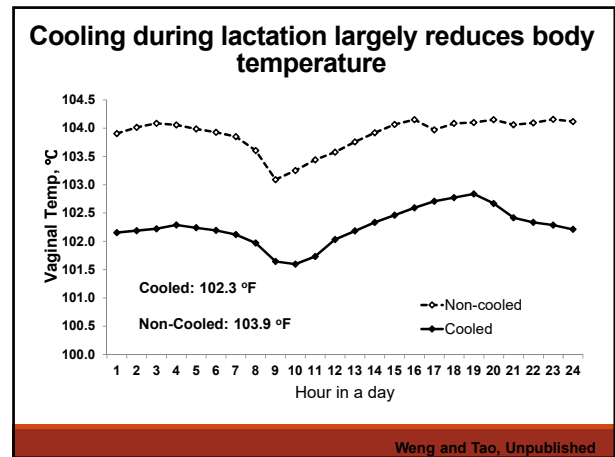
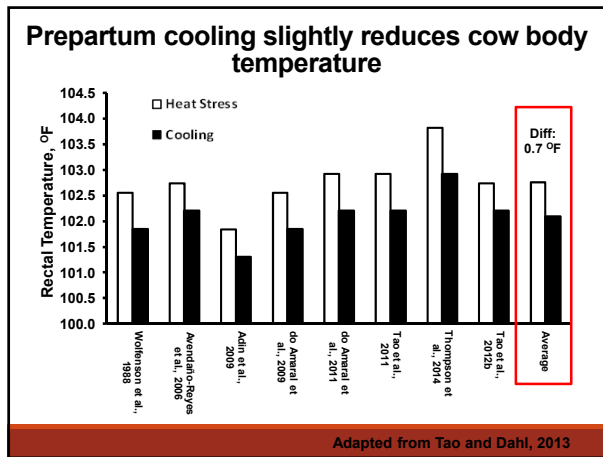
### Heat stress impairs neutrophil function





### Prepartum cooling is the key

- ❑ Most effective approach
- ❑ Slight reduction in body temperature can have strong impact on subsequent lactation

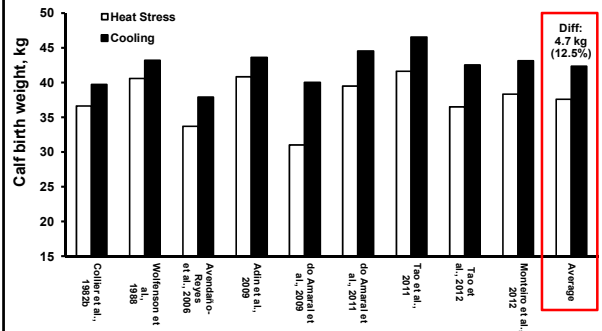


- ### Summary – Heat stress during the dry period on cow
- Impairs mammary growth during the dry period
  - Decreases milk production in the next lactation
  - Alters metabolic responses during transition
  - Compromises immune function during transition
  - Cooling dry cow is the key

### Maternal heat stress on calf

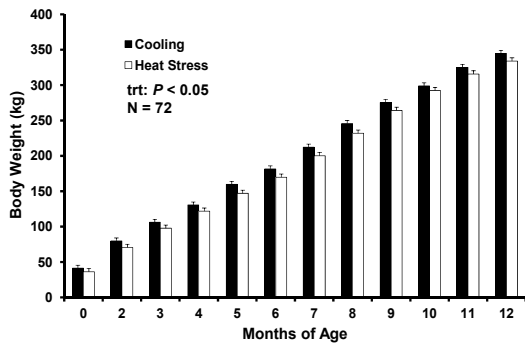


### Late gestation heat stress decreases birth weight



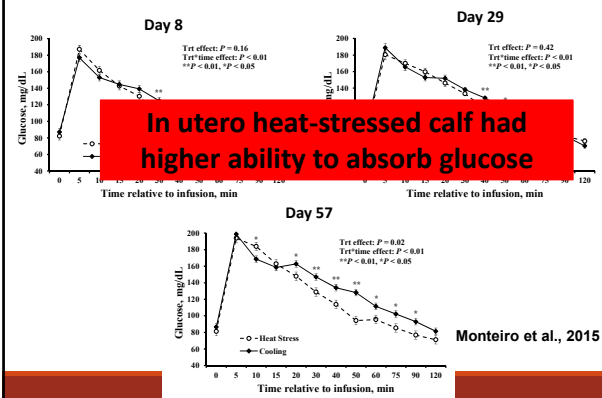
Adapted from Tao and Dahl, 2013

### Late gestation heat stress affects calf body weight

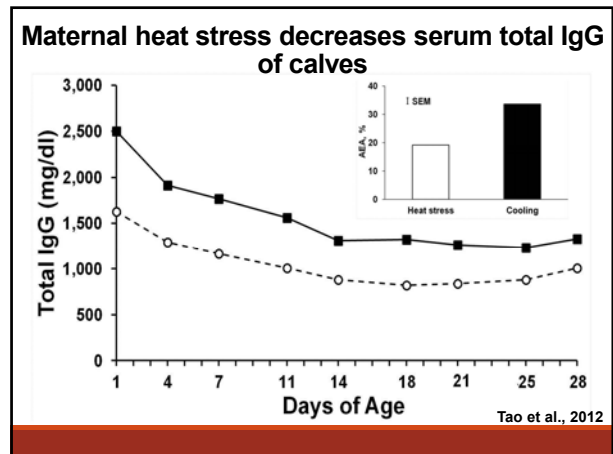
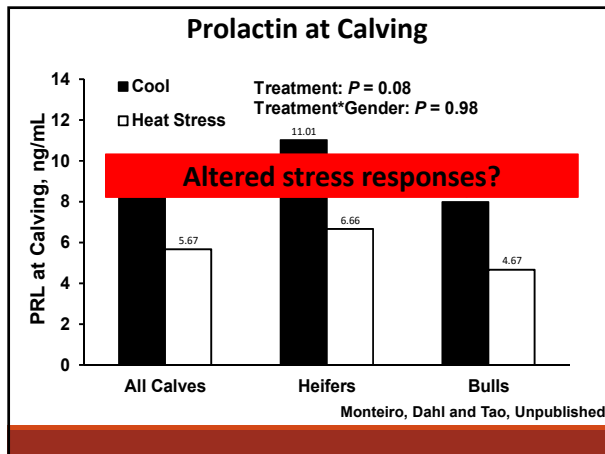
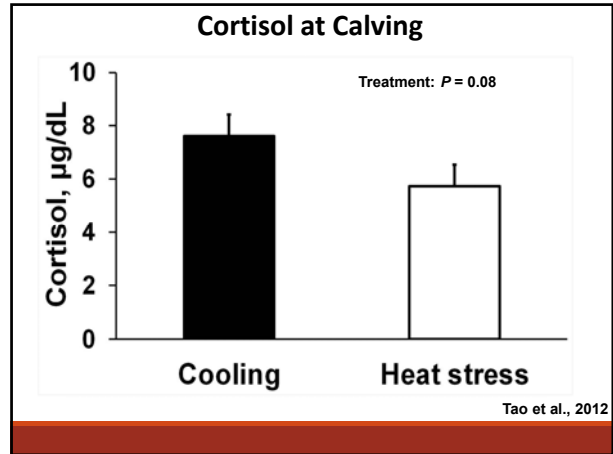
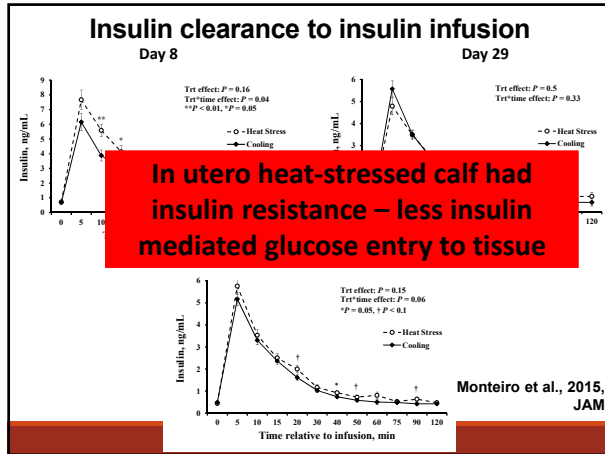


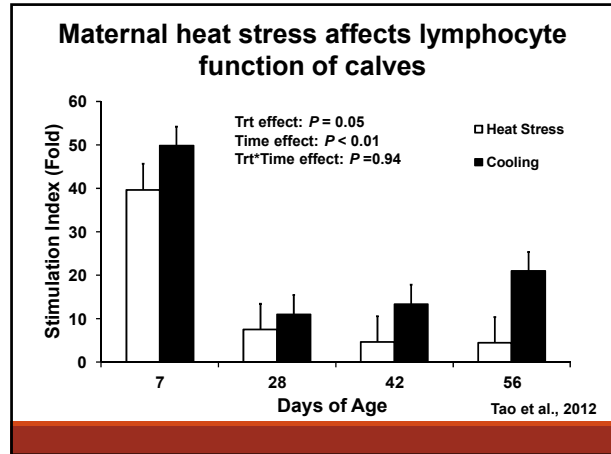
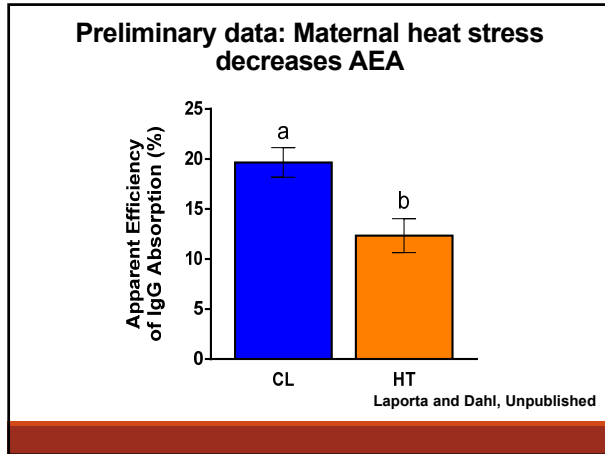
Monteiro et al., 2013

### Glucose clearance to glucose infusion



Monteiro et al., 2015

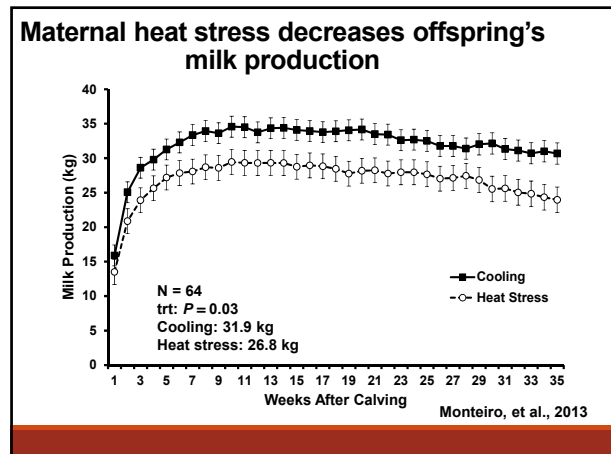




### Maternal heat stress decreases calf survival

Parameter	Cooling				Heat stress				P
	AI	IVF	Total	%	AI	IVF	Total	%	
Bull calves, n	30	1	31	---	28	2	30	---	---
Heifer calves, n	29	12	41	---	29	15	44	---	---
DOA <sup>a</sup>	0	0	0	0.0	2	1	3	4.1	0.25
Males mortality by 4 mo of age	1	0	1	3.2	3	0	3	10.0	0.35
Heifers leaving herd before puberty	1	4	5	12.2	3	7	10	22.7	0.26
Due to sickness, malformation or growth retardation	1	0	1	2.4	3	5	8	18.2	0.03
Heifers leaving herd after puberty, before first lactation	1	0	1	2.4	3	0	3	6.8	0.62
Heifers completing first lactation	27	8	35	85.4	22	7	29	65.9	0.05

Monteiro and Dahl, unpublished





**Summary – Heat stress during the dry period  
on calf**

- Impairs fetal growth and lowers birth weight
- Compromises immune function before weaning
- Decreases milk production in the first lactation

**Acknowledgements**



### Feed and Diet Composition Varies

*Knowing why it varies and what to do about it can prevent lost milk*



Bill Weiss  
Normand St-Pierre

### Buckeyes enjoy visiting Virginia



### Goals of Feed Sampling/Analysis

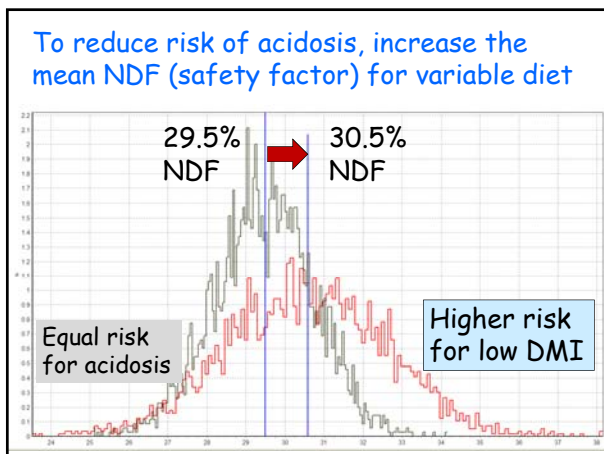
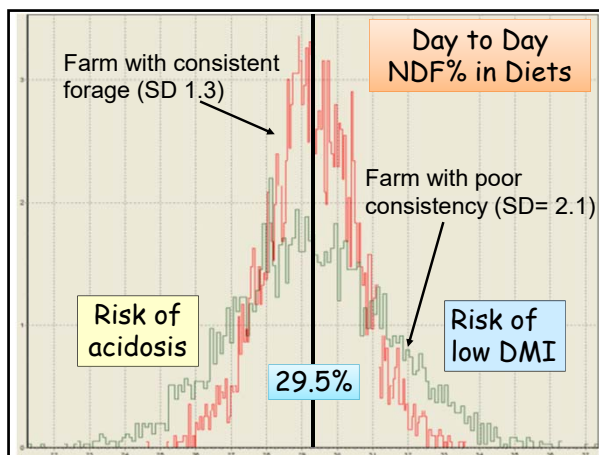
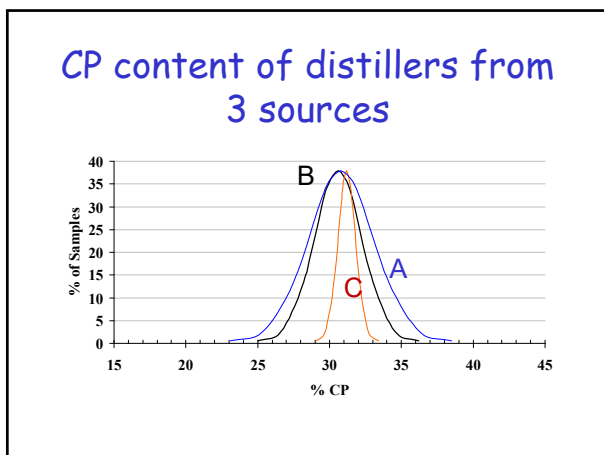
1. Getting the right number
  - Value that approximates the mean over at least several days
2. Getting an estimate of variance
  - Why should you care ?



### Why do we care about SD ?

1. Economic value of feeds
2. Ration formulation specs
3. Risk management





### Multiple databases are available

Dairy One [www.dairyone.com](http://www.dairyone.com)

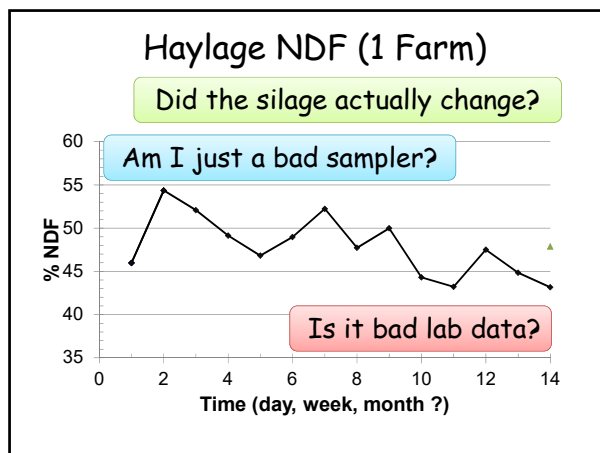
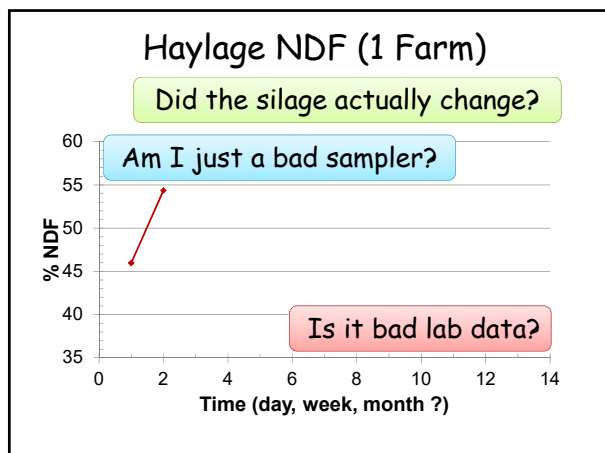
CORN SILAGE, Accumulated Crop Years: 5/1/2000 - 4/30/2014

N >210,000

	Mean	SD
DM, %	33.7	9.5
NDF, %		
Starch, %		

All variances are not created equal

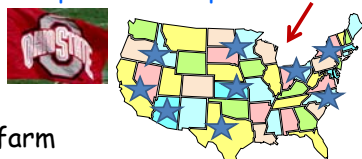
Year  
Soil  
Hybrid  
Harvest  
Sampling  
Lab ...



### OSU Project: Quantify variation in feed composition on dairy farms

- Silage sampled daily (14 d, 11 farms OH, VT)
- 47 farms from across US (20 from OH)
- Feeds sampled monthly (12 months)

Our "perfect" map



★ = region with cooperating farm

### The Data Set (corn and hay silage)

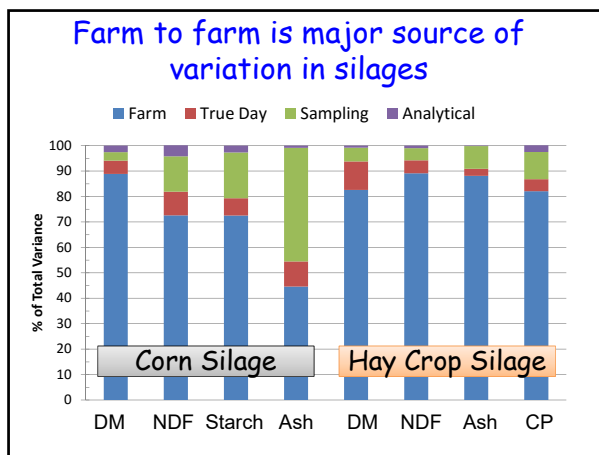
- 11 farms
- 14 consecutive days
- 2 samples/day
- 2 assays/sample
- 504 numbers for each nutrient**

	Corn silage	
DM	37.0%	SD= 5.23
NDF	39.1%	4.03
Starch	32.8%	4.33

6.0

### Partitioning Variation

Total Variation = Farm to farm variation +  
Sampling variation +  
Analytical variation +  
True day to day variation



### Farm to Farm Variation is Huge

1. You need to sample silage from each client's farm
2. Don't use a book value
3. But this is not true for all feedstuffs

### Sampling Non-Forages on Farms

All wet feeds tested  
WCGF, WBG, WDG  
HM corn

Farm was significant source of variation

Dry corn, SBM, DCGF  
canola meal, whole  
cottonseed

Farm was NOT a significant source of variation

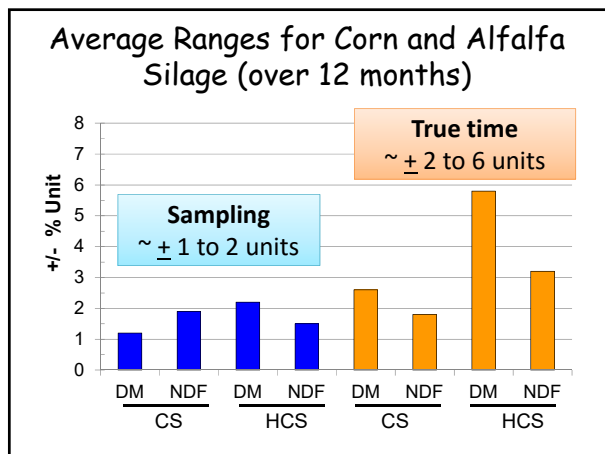
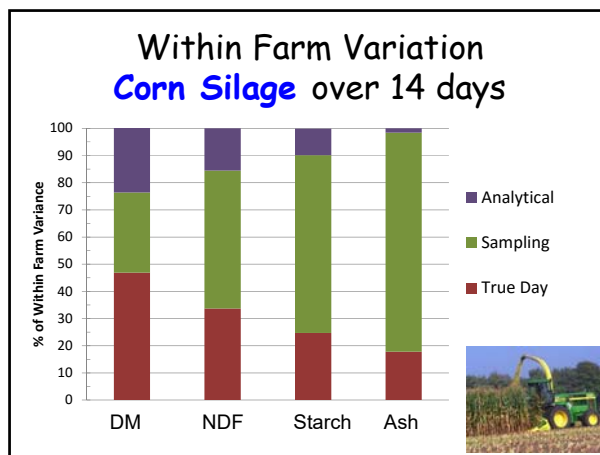
DDGS

Farm was OFTEN not an important source of variation

**Within Farm SD (14 days)**  
Variation is still large

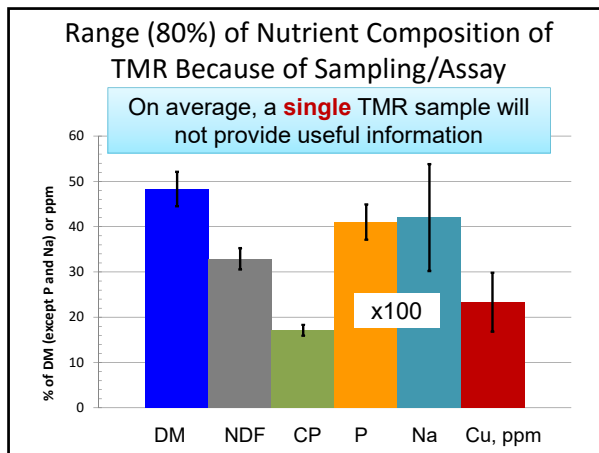
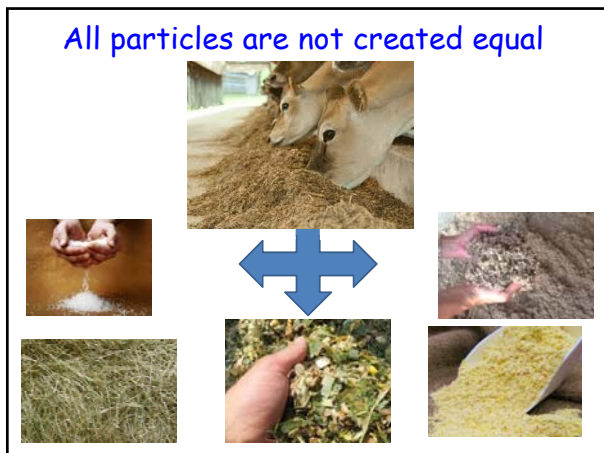
Nutrient	Corn silage		Haycrop Silage	
	Mean	SD	Mean	SD
DM, %	37.0	1.7	41.7	3.3
NDF, %	39.1	2.1	49.9	2.2
Starch, %	32.8	2.3*	...	...
CP, %	7.6	0.3	16.3	1.0

\* On 5 out of 14 days, starch would be <30.5 or >35.1%





**TMR Sampling:**  
Useful tool or random number generator?



1. Extreme sampling challenge
  - heterogeneous particles -shape, density, nutrients
2. Added sources of variation
  - Feeder
  - Mixer
3. Lower sampling/assay costs (vs. feeds)

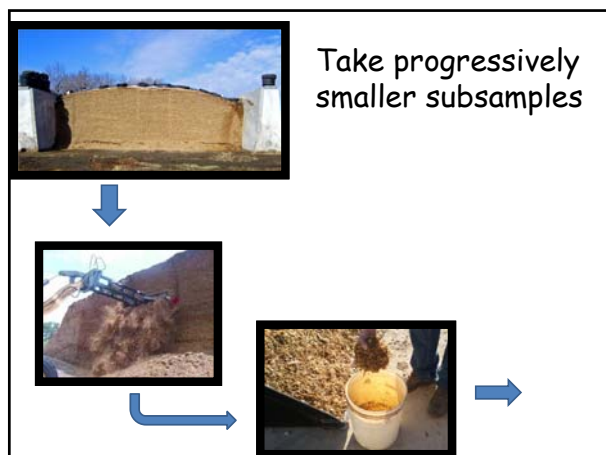


How do you reduce sampling error (or how do you reduce its impact) ?

1. Use good sampling technique 
2. Take duplicate samples 

Good Sampling Practices


1. Mix as much as possible BEFORE sampling  vs. 
2. Take progressively smaller subsamples
3. Use good handling procedures
4. Develop SOP for sampling
5. Evaluate SOP by multiple samples





### Starch and NDF in different particle fractions of processed corn silage



	DM Basis		
NDF	54%	38%	29%
Starch	13%	19%	53%

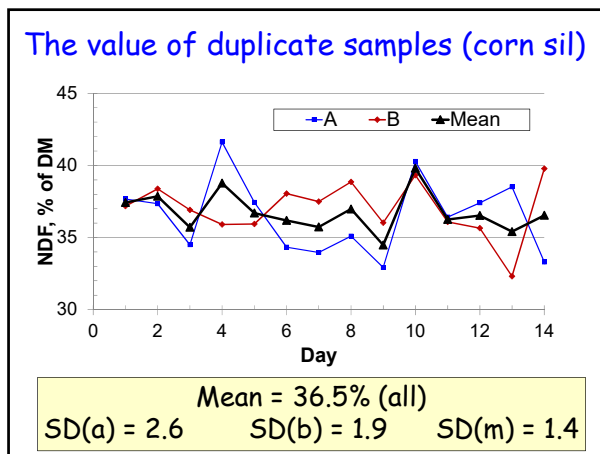


### Collect sample properly



### How do you reduce sampling error (or how do you reduce its impact) ?

1. Use good sampling technique 
2. Take duplicate **independent** samples 



### Does Variation Affect Cows ?

4 experiments conducted at OARDC to examine this question



DM, LCFA, fNDF, CP

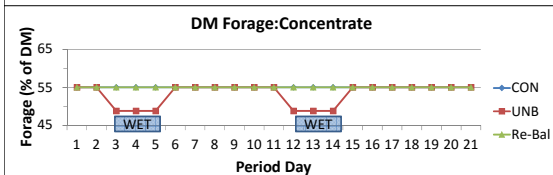
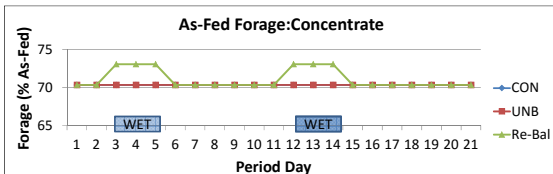


### Does a transient change in silage DM affect cows ? (McBeth et al., J. Dairy Sci. 2013)



DM% of silage can abruptly change

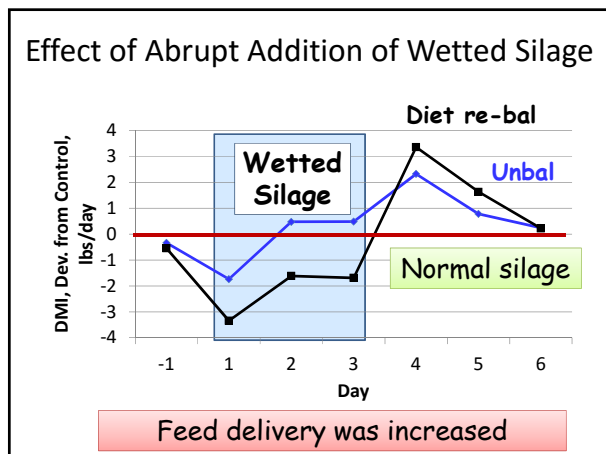
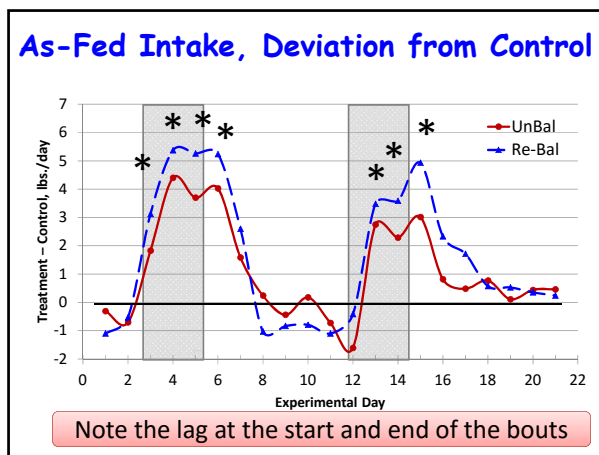
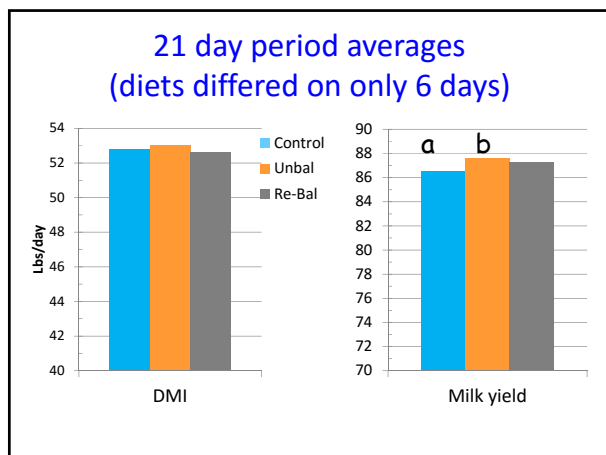
### Treatments Control, Re-Balanced, Unbalanced



### Nutrient Composition of Diets, % of DM

	CON	UNB	Re-BAL
DM%	66.2	63.9	60.7
fNDF%	23.6	21.0	23.6
Starch%	28.4	30.4	28.4
CP%	14.8	14.7	14.8

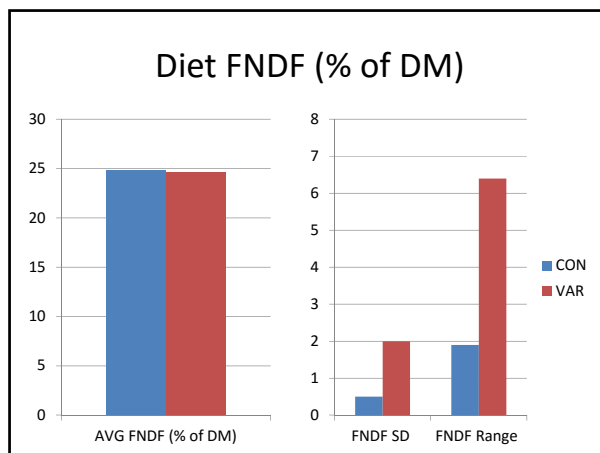
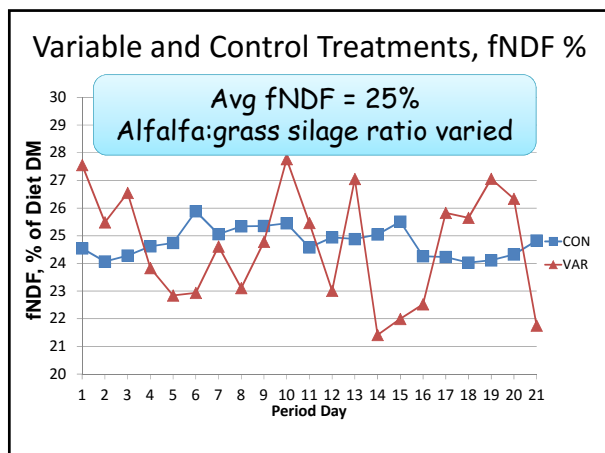
UNB and Re-BAL reflect diets during wet bouts only



### Does **extreme** variation in fNDF affect COWS ?

(Yoder et al., J. Dairy Sci. 2013)

Things Happen

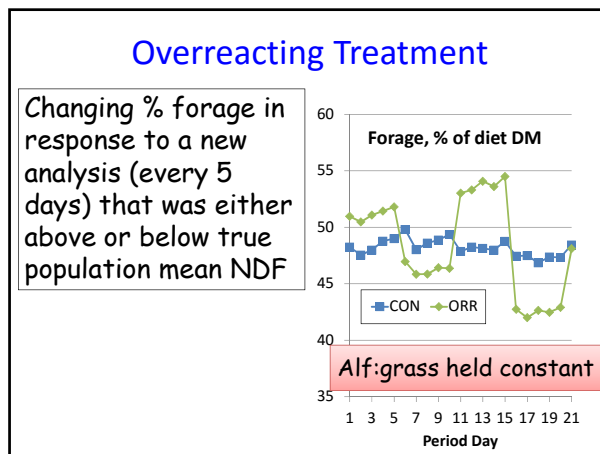


### High day to day variation in fNDF had little effect on average production

	Control	Variable
DMI, lbs/day	53.9	53.4
Milk, lbs/day	94.2	94.8
Milk (mature) lbs/d	106.2	105.6
Milk fat, %	3.49	3.51

↑ SD

Feed offered was adjusted so daily refusal was usually ~5%

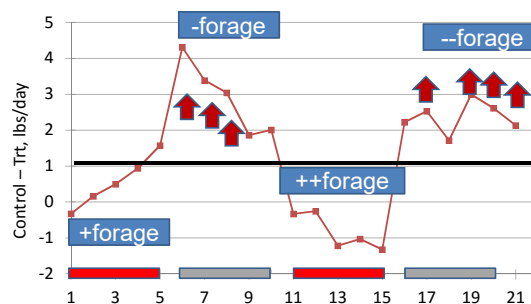


### 5 days of a 'bad' diet didn't do much ?

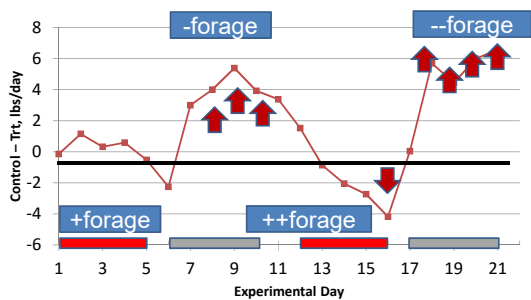
	Control	OverReact
DMI, lbs/d	53.9	55.2*
Milk, lbs/d	94.2	95.9
Milk, lbs/d (multi)	106.2	106.5
Milk fat, %	3.49	3.54

Over 10 days both diets are equal

### DMI, Over-react, deviation from Control



### ECM, Over-react deviation from Control



### Is Day to Day Variation in Diet Composition Bad ?

Maybe (but it may be good)

1. Can 'controlled' variation be used to reduce costs ?
2. Can 'controlled' variation be used to increase production ?

No matter what, don't feed a bad diet for too long

### Conclusions



1. Sampling is a substantial source of within farm variation in silages and TMR
2. High sampling error = low confidence in single sample: **USE MEANS!**
3. Time can be important source of variation
  - know how much your feeds vary
  - don't over-smooth
  - don't change too quickly

### Diet Variation in Cows

Substantial, short term variation (DM, fat, CP, fNDF) did not affect cows **when cows were allowed to eat**

#### Take Home Message

Increase feed delivery rates when you suspect high day to day variation in diet composition

### Diet Variation in Cows

Longer term (>2 days) feeding of unbalanced diet has affected cows

#### Take Home Message

Before re-formulating, make sure the feeds really have changed but don't wait too long

A composite image featuring several logos and a central photograph. In the top left is the Ohio State University logo with 'THE OHIO STATE UNIVERSITY' and 'OARDC EXTENSION' below it. In the top right is the OARDC Dairy Nutrition Lab logo with a cow illustration. In the center is a photograph of the Brutus mascot, a large, red and white striped character with a black mask, standing on a field. In the bottom left is the USDA logo. In the bottom right is the text 'United States Department of Agriculture' and 'National Institute of Food and Agriculture'. At the very bottom, a line of text reads: 'This project was supported by National Research Initiative Comp. Grant No. 2009-55206-05242 from the USDA National Institute of Food and Agriculture.'